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ELEKTROMATEN®

Installation instructions

Door control

TS 971

51171521 d_03.2014

0000000 0000 51171521 XXXXX

GfA - Gesellschaft für Antriebstechnik GmbH
Wiesenstraße 81
D-40549 Düsseldorf
www.gfa-elektromaten.de
info@gfa-elektromaten.de

Contents

Symbols

Warning - Risk of injury or danger to life!

Warning - Danger to life from electric shock !

Note - Important information!

▶ **Prompt -** Required action!

Illustrations show example products. Differences from the delivered product are possible.

1 General safety information

Specified normal use

The door control is intended for a power-operated door with a drive unit (NES/DES GfA limit switch system).

The safe operation is only guaranteed with specified normal use. The drive unit is to be protected from rain, moisture and aggressive ambient conditions. No liability for damage caused by other applications or non-observance of the information in the manual.

Modifications are only permitted with the agreement of the manufacturer. Otherwise the Manufacturer's Declaration shall be rendered null and void.

Safety information

Installation and initial operation tasks are to be performed by skilled personnel only.

Only trained electrical craftsmen are permitted to work on electrical equipment. They must assess the tasks assigned to them, recognise potential danger zones and be able to take appropriate safety measures.

Installation work is only to be carried out with the supply off.

Observe the applicable regulations and standards.

Coverings and protective devices

Do not operate unless corresponding coverings and protective devices are installed.

Ensure that gaskets are fitted correctly and that cable glands are correctly tightened.

Spare parts

Only use original spare parts.

2 Technical data

Series	TS 971	
Dimensions W x H x D	155 x 386 x 90	mm
Installation	Vertical	
Vibration	Free of vibration Installation	
Operating frequency	50/60	Hz
Supply voltage (+/- 10%)	1 N~220 V, PE 3 N~220-400 V, PE 3~220-400 V, PE	
Output power for drive unit, maximum	3	kW
Protection per phase, on-site	10-16	A
External supply voltage: (internal electronic protection)	24	V DC
	0.35	A
External supply voltage: X1/L, X1/N (protection via F1 micro-fuse)	1 N~230 V	
	1.6	A time-lag
Control inputs	24	V DC
	Type 10	mA
Type of relay contacts (2 pcs) Max. current of 1A at 230VAC, and 0.4A at 24VDC (The use of LED lamps is recommended.)	Potential-free changeover contacts	
Loading of relay contacts, ohmic/inductive	230	V AC
	1	A
Control power consumption	10	VA
Temperature range	Operation: -10..+50 Storage: +0..+50	°C
Air humidity	to 93 % non-condensing	
Protection class of housing	IP54	
Compatible GfA limit switch	NES; DES	
Integrated radio receiver WSD / radio transmitter	2.4GHz / 434MHz	

3 Mechanical installation

Control installation!

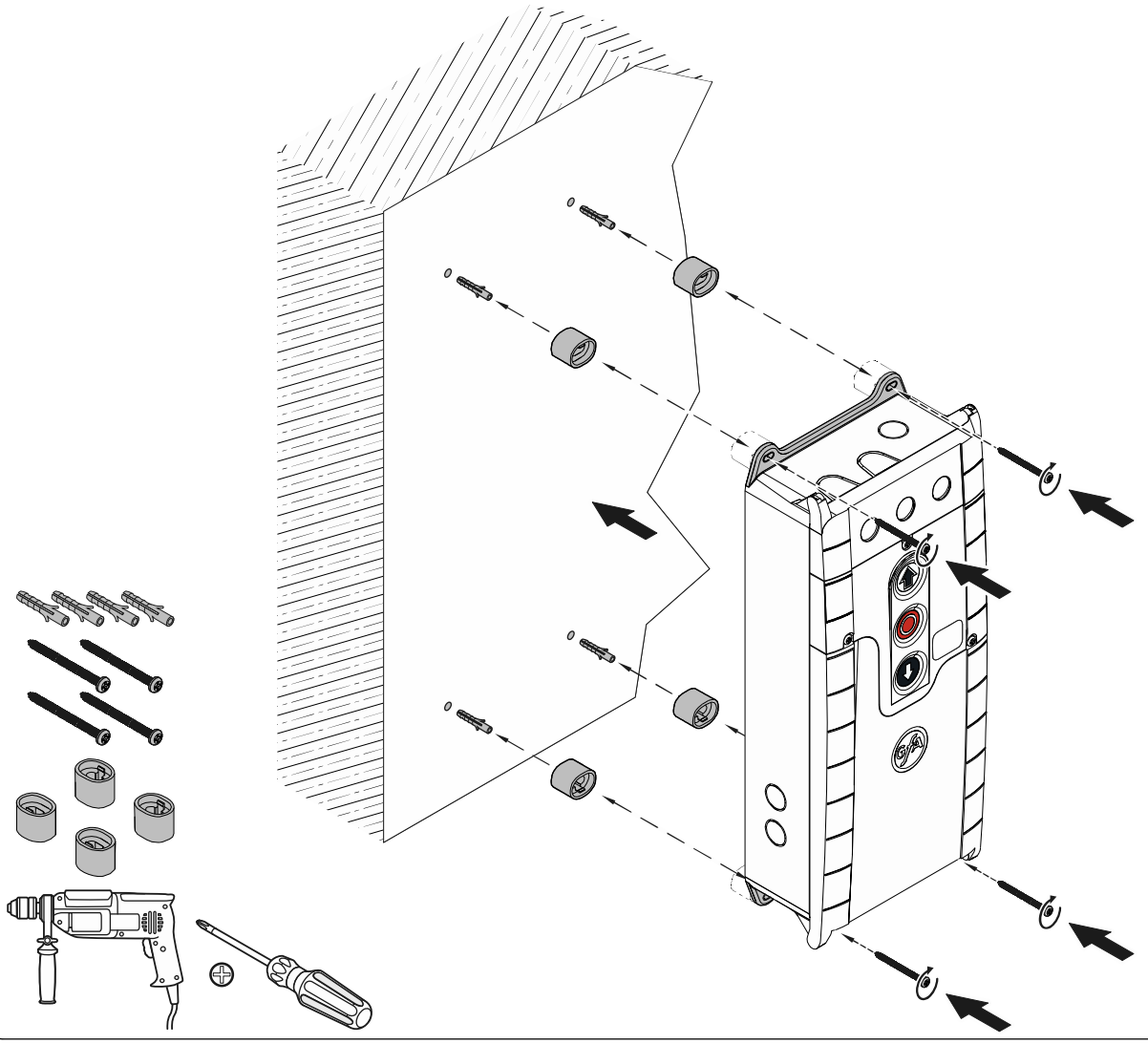
- Indoor use only
- Mount on a level surface free of vibration
- Only mount in the vertical position
- Door must be in clear view from place of assembly

Requirements

The permissible loads on walls, fastenings, mountings and transmission elements must not be exceeded.

Mounting

The control is mounted via 4 elongated holes



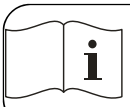
4 Electrical installation

Warning – Danger to life from electric shock!

- Disconnect the cables (mains OFF) and check that the supply is off
- Observe the applicable regulations and standards
- Ensure proper electrical connection
- Use suitable tools

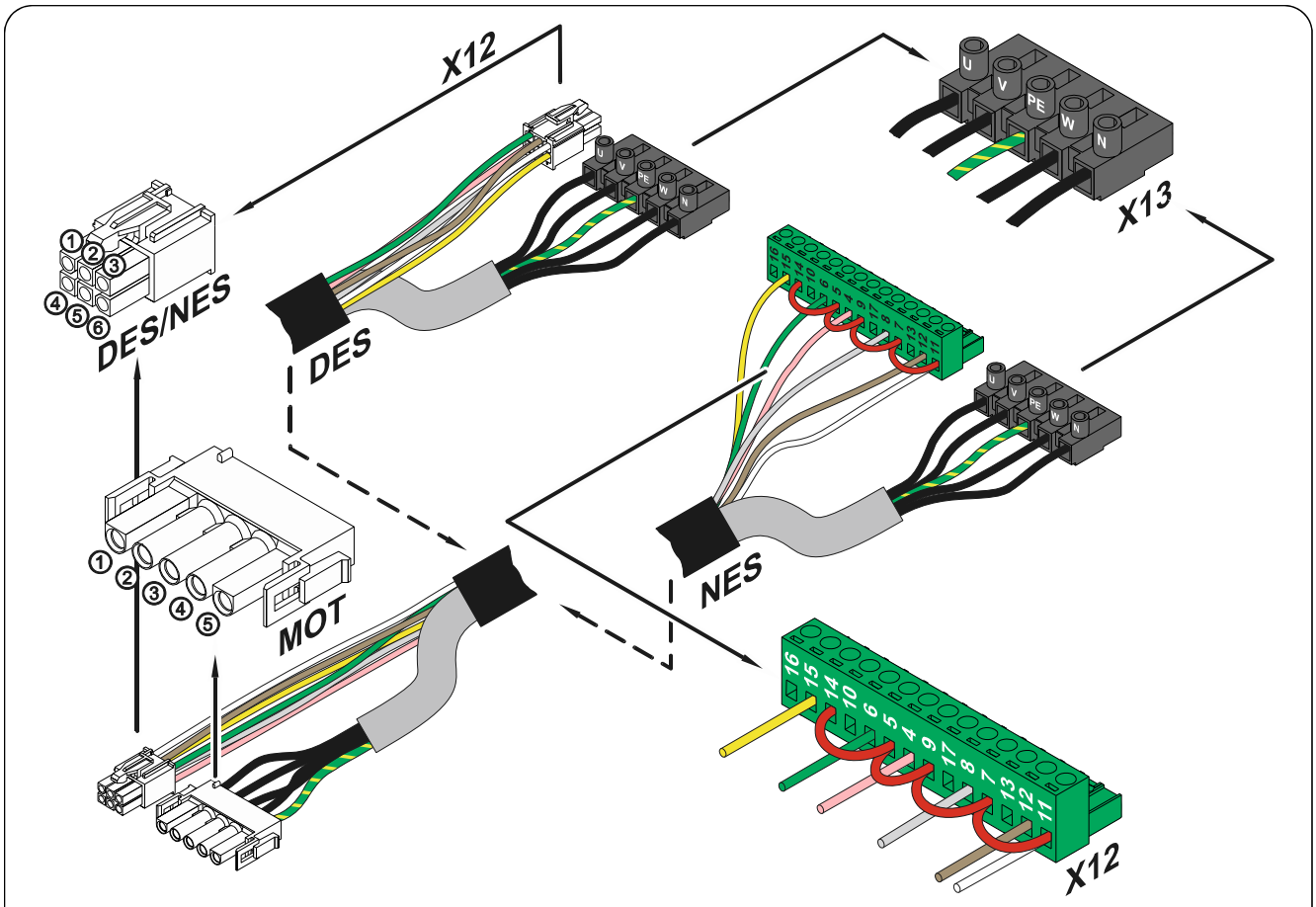
On-site backup fuse and disconnector unit!

- Only use current sensitive earth leakage circuit breakers type B for FI-drive units
- Connection to the indoor installation via an all-pole disconnector unit, with current ≥ 10 A as per EN 12453 (e.g. CEE plug connector, main switch)



Read the drive unit installation instructions!

Connection cable connection overview

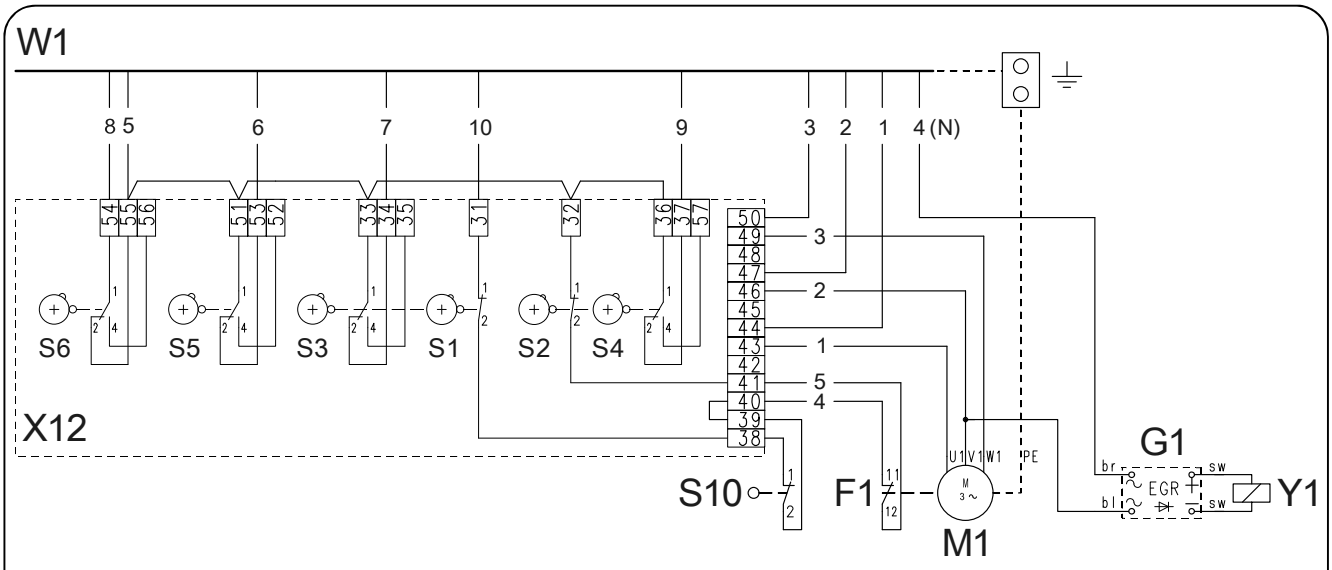


DES and NES Motor connection cable			
MOT		**X13**	Motor plug
Pin	Core	Term.	
1	3	**W**	Phase W
2	2	**V**	Phase V
3	1	**U**	Phase U
4	4	**N**	Neutral conductor (N)
5	PE	**PE**	

DES Connection cable limit switch			
DES		**X12**	Limit switch plug
Pin	Core	Term.	
1	5/wh	**1**	+24 V safety circuit
2	6/bn	**2**	Channel B (RS485)
3	7/gn	**3**	Ground
4	8/ye	**4**	Channel A (RS485)
5	9/gy	**5**	Safety circuit
6	10/pk	**6**	8 V DC supply voltage

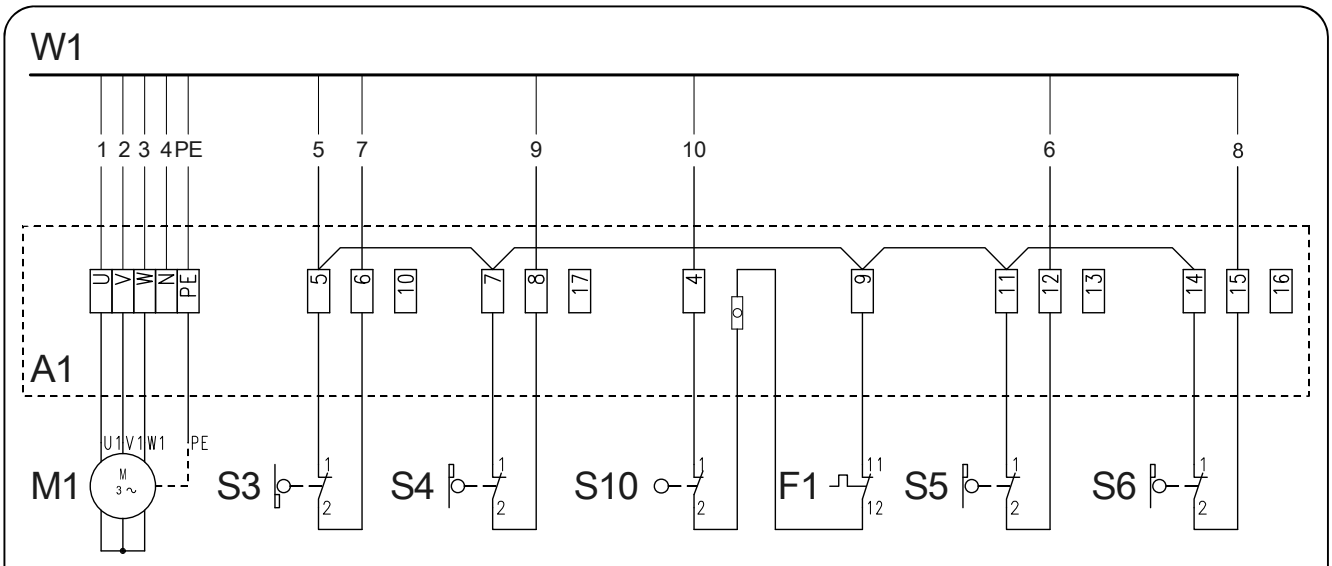
NES Connection cable			
NES		**X12**	Limit switch plug
Pin	Core	Term.	
1	5/wh	**11**	Limit switch common +24 V, wire link on X12 5, 7, 9, 11, 14
2	6/bn	**12**	S5 Auxiliary limit switch, testing or safety edge function
3	7/gn	**6**	S3 Open limit switch
4	8/ye	**15**	S6 Auxiliary limit switch, relay function or intermediate stop
5	9/gy	**8**	S4 Close limit switch
6	10/pk	**4**	Safety circuit

Limit switch assignment for screwable version until year of manufacture of 1997



F1	Thermal contact	**X12**	Limit switch board
G1	Rectifier	**S1**	Emergency open limit switch
M1	Motor	**S2**	Emergency close limit switch
S10	Emergency manual operation	**S3**	Open limit switch
W1	Connection cable	**S4**	Close limit switch
Y1	Spring-loaded brake	**S5**	Auxiliary limit switch
		S6	Auxiliary limit switch

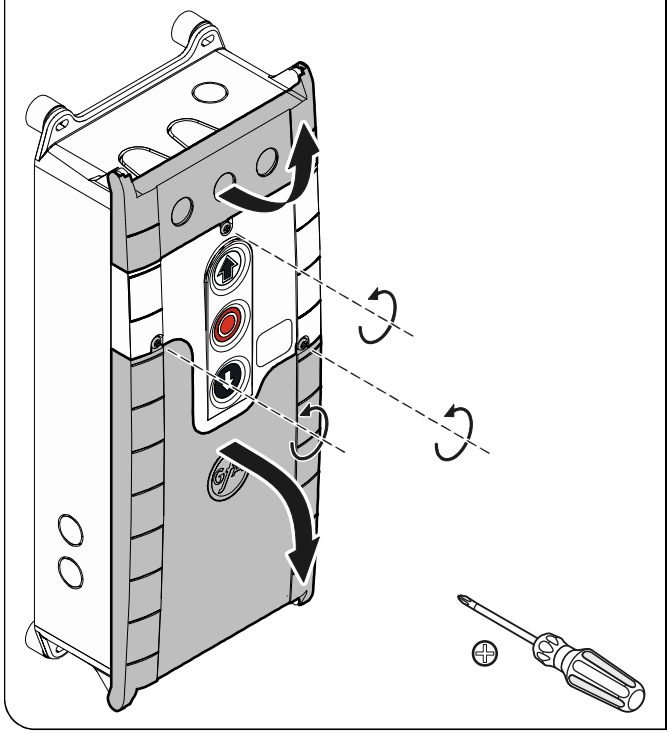
Assignment of individual limit switches



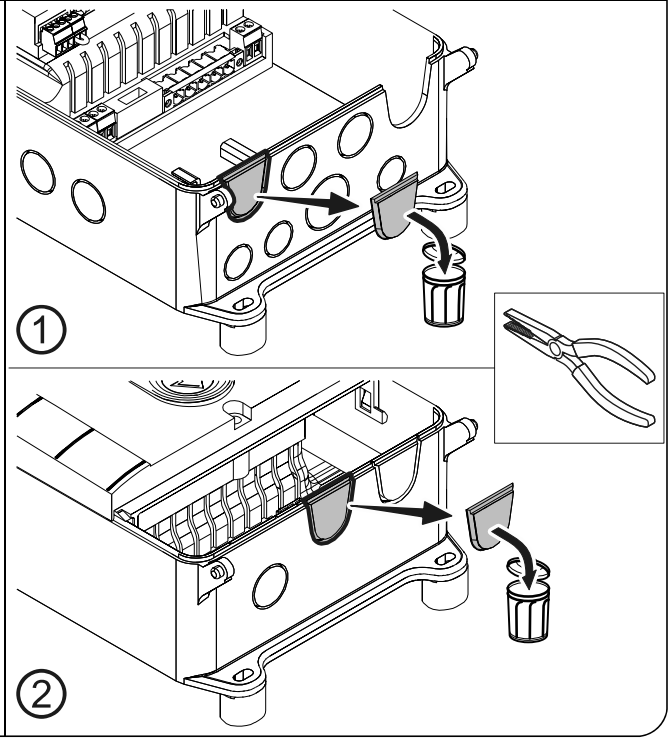
A1	Terminal box	**S3**	Open limit switch
F1	Thermal contact	**S4**	Close limit switch
M1	Motor	**S5**	Auxiliary limit switch
S10	Emergency manual operation	**S6**	Auxiliary limit switch
W1	Connection cable		

Carrying out the electrical installation

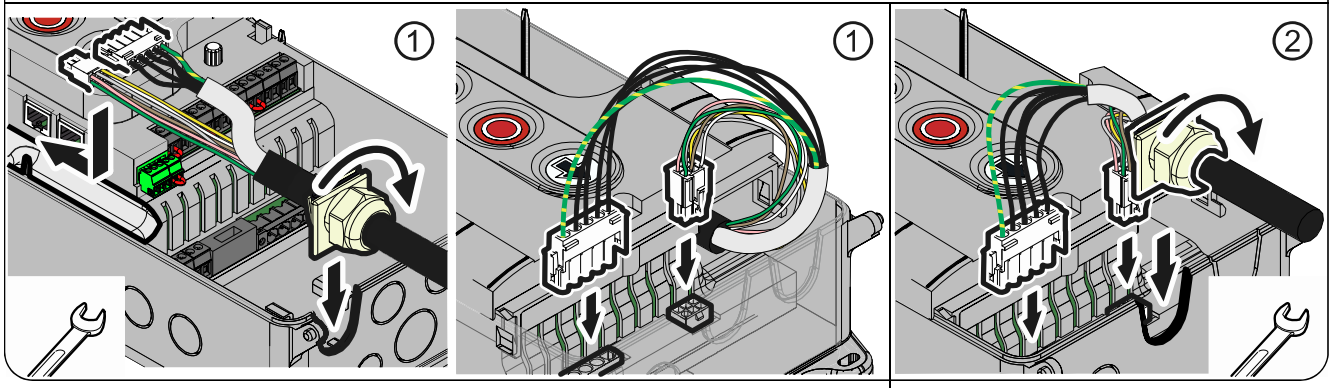
- Remove covers.



- Open cable entry ① or ②.



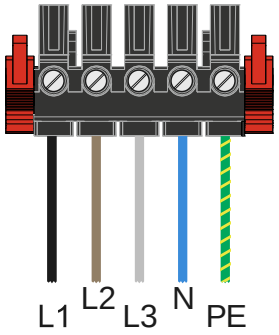
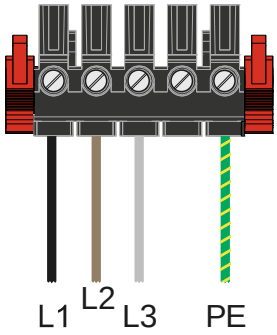
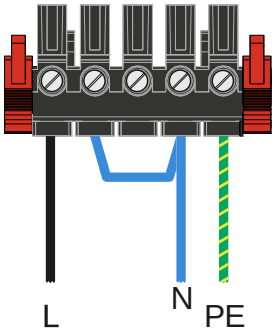
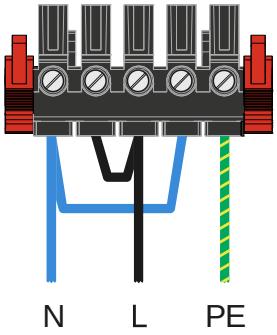
- Insert and connect connection cable in the open cable entry ① (from below) or ② (from above).
- Properly tighten cable glands.



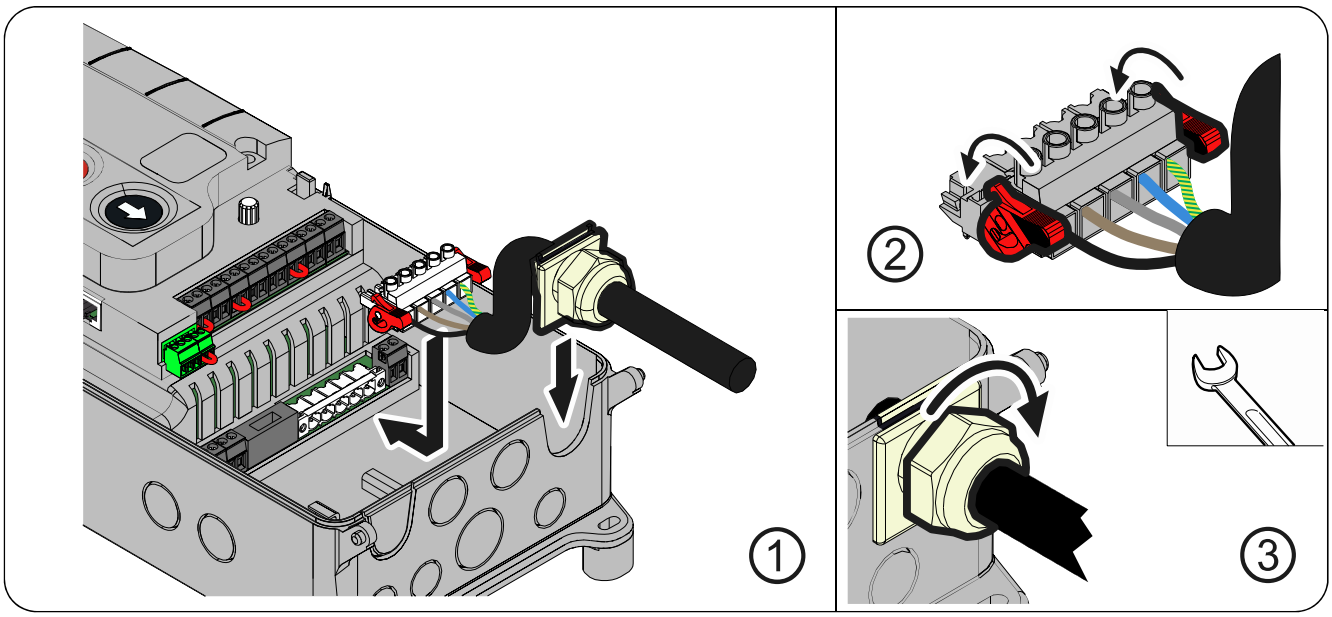
Attention - Damage to components!

- Open cable entry with suitable tool
- Install cable entries and/or cable glands

Mains connection

3~, N, PE 190 – 440 V 50 -60 Hz	3~, PE 190 – 440 V 50 -60 Hz	1~, N, PE, sym. 190 – 230 V 50 -60 Hz	1~, N, PE, asym. 190 – 230 V 50 -60 Hz
		 ≠ SI 25.15WS, SI 45.7WS	 = SI 25.15WS, SI 45.7WS

Mains connection to control



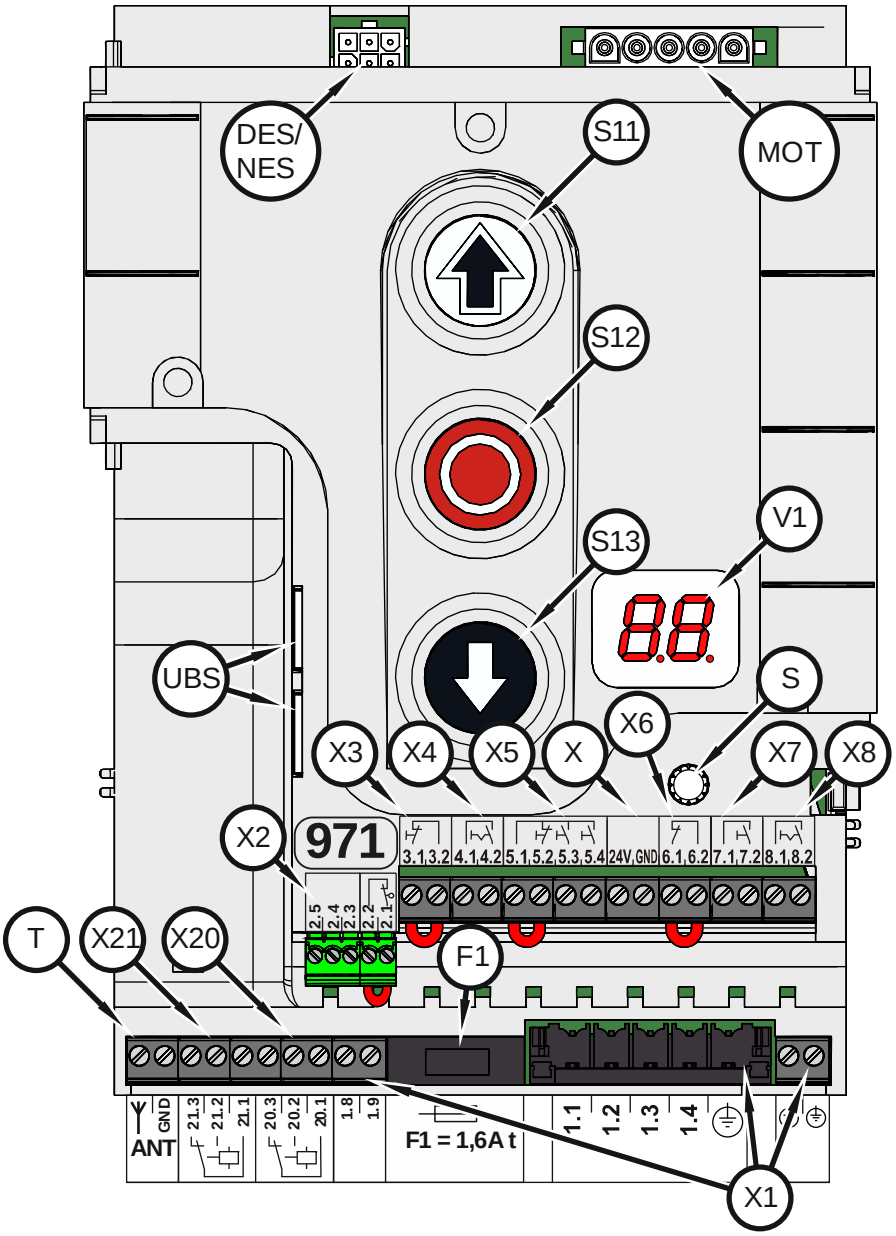
Completing the electrical installation

Connect any other control devices and/or safety devices.

Install and tighten cable entries and/or cable glands.

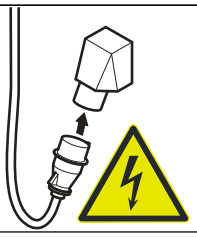
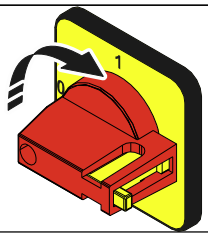
For initial operation, leave the control covers open.

Overview of control



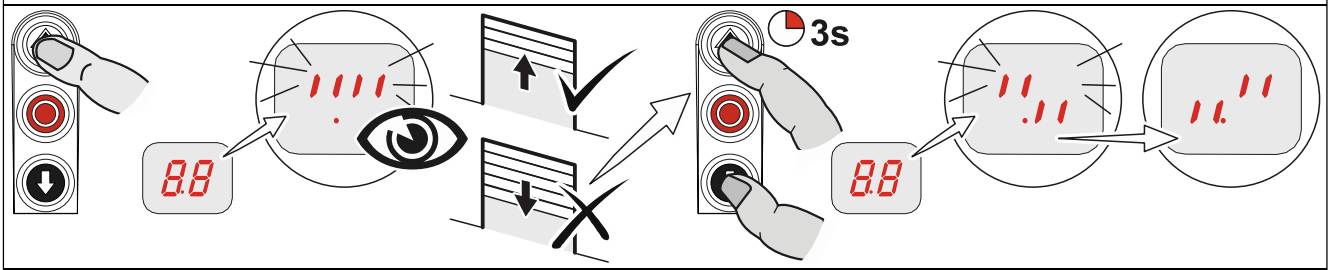
DES/ NES	DES or NES limit switch socket	**X**	24 V mains supply, external devices
		X1	Mains supply
F1	Micro-fuse 1.6 A time-lag	**X2**	Safety edge system and door safety switch
MOT	Motor socket		
S	Selector switch	**X3**	Emergency stop button
S11	OPEN push-button	**X4**	Automatic closing On/Off
S12	STOP push-button	**X5**	Control device, external three push-button
S13	CLOSE push-button	**X6**	Through / reflective photo cell
T	Internal aerial, 434 MHz	**X7**	External radio receiver, pull switch
UBS	Universal command sensor socket	**X8**	Intermediate stop On/Off
V1	Display	**X20**	Potential-free relay contact 1
		X21	Potential-free relay contact 2

5 Starting up the control

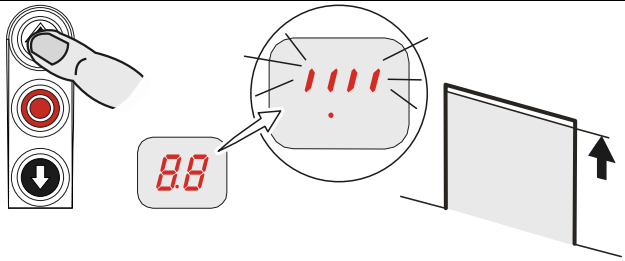
▸ Plug-in or switch on the mains supply line		

DES: Rapid adjustment of limits

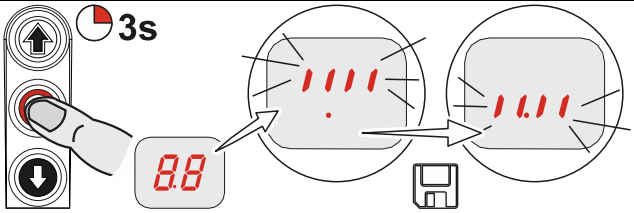
1. Check rotating direction



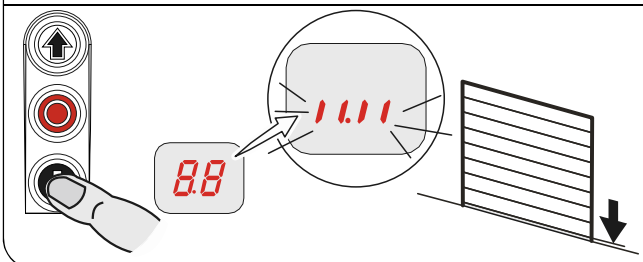
2. Move to final limit position open



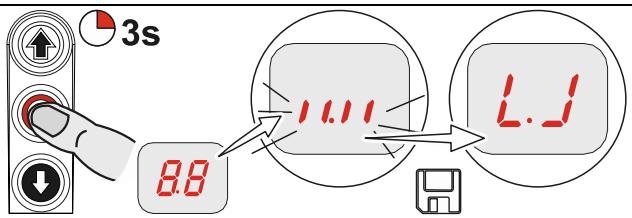
3. Save limit position



4. Move to final limit position close



5. Save limit position



Note!

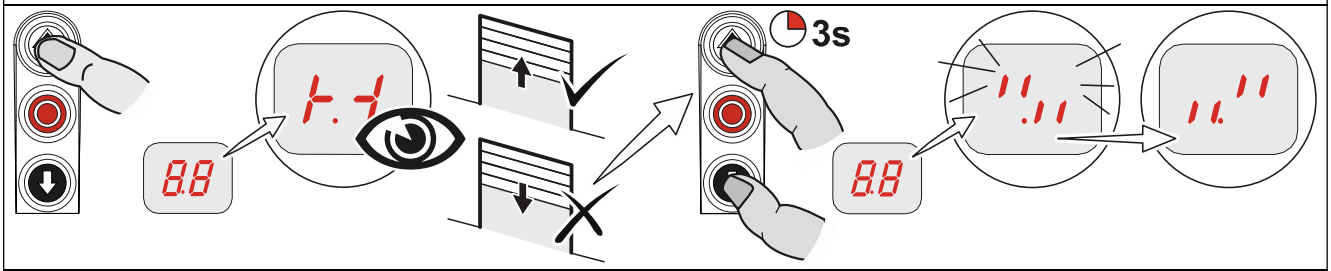
- Fast adjustment is complete, "Hold-to-run" door operating mode active
- Change of OPEN/CLOSE limit position via Parameter "1.1" to "1.4"
- Pre-limit safety edge adjusts automatically
- Changing the pre-limit position is possible via Parameter "1.5"

Read the drive unit installation instructions!

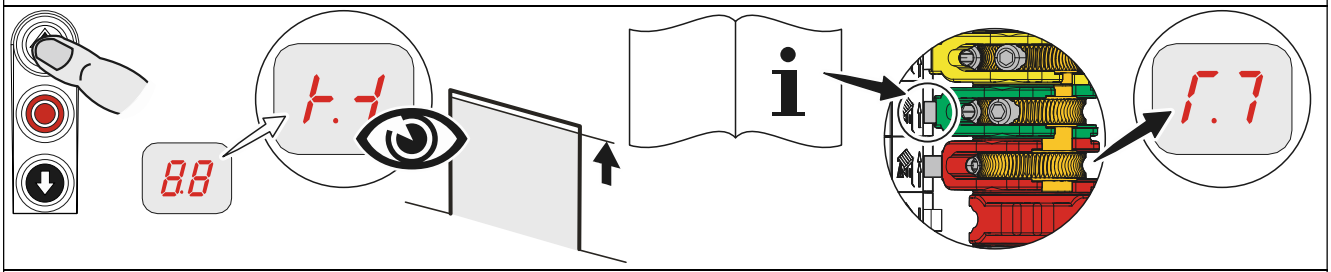
- Adjusting the cam limit switch, see drive unit installation instructions

NES: Fast adjustment of limit switches

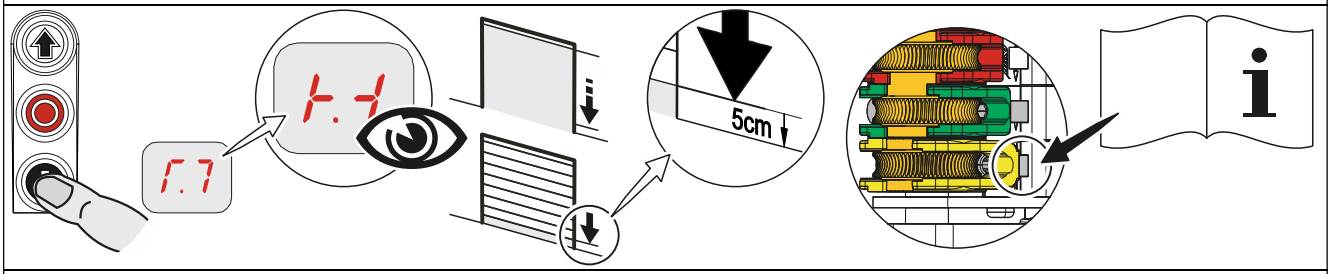
1. Check rotating direction



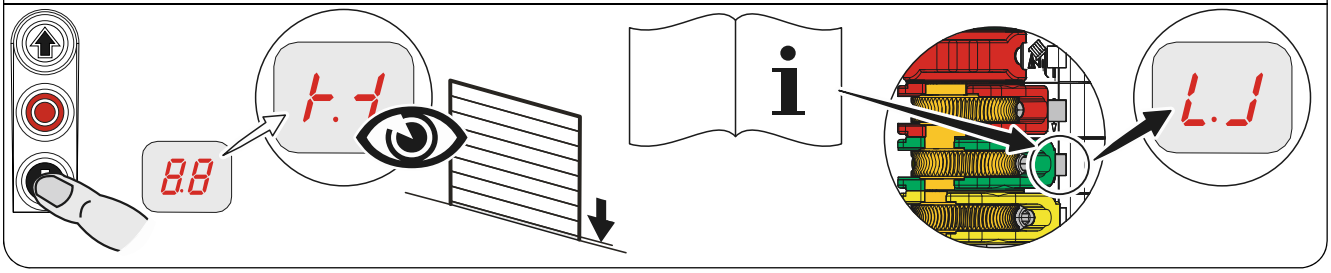
2. Move to final limit position open and adjust limit switch S3 OPEN



3. Move to close position 5cm above the ground and adjust pre-limit switch S5

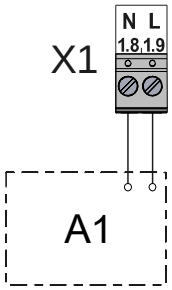


4. Move to final limit position close and adjust limit switch S4 CLOSE



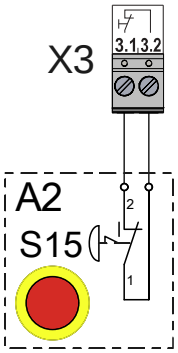
6 Electrical installation – control accessories

X1 External supply



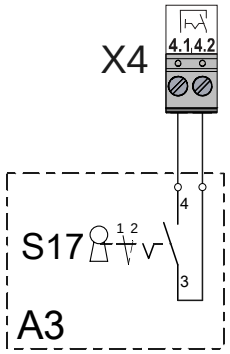
A1	External device

X3 Emergency stop



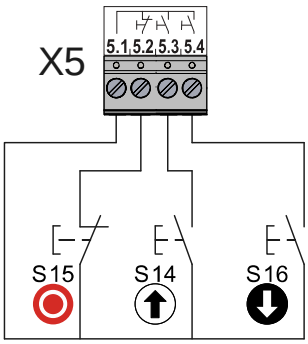
A2	Control device Emergency stop

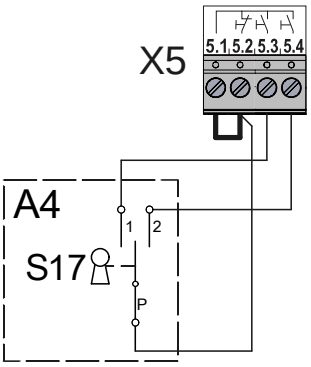
X4 Automatic closing On/Off

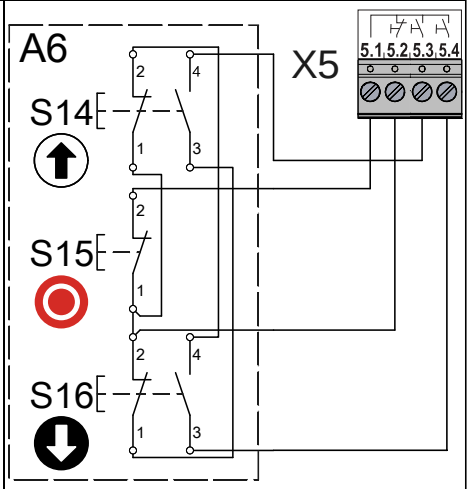


A3	Control device Key-switch

X5 Control device

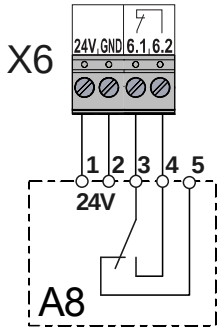


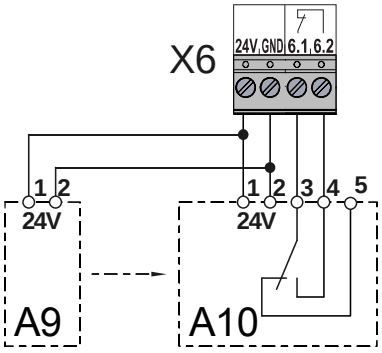


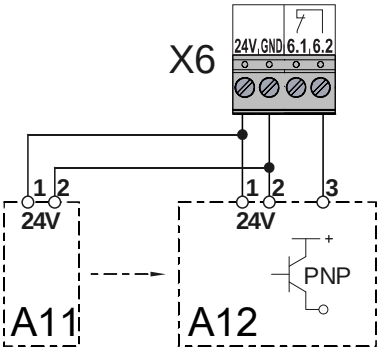


A4	Key-switch
A6	Three push-button

X6 Photo cell

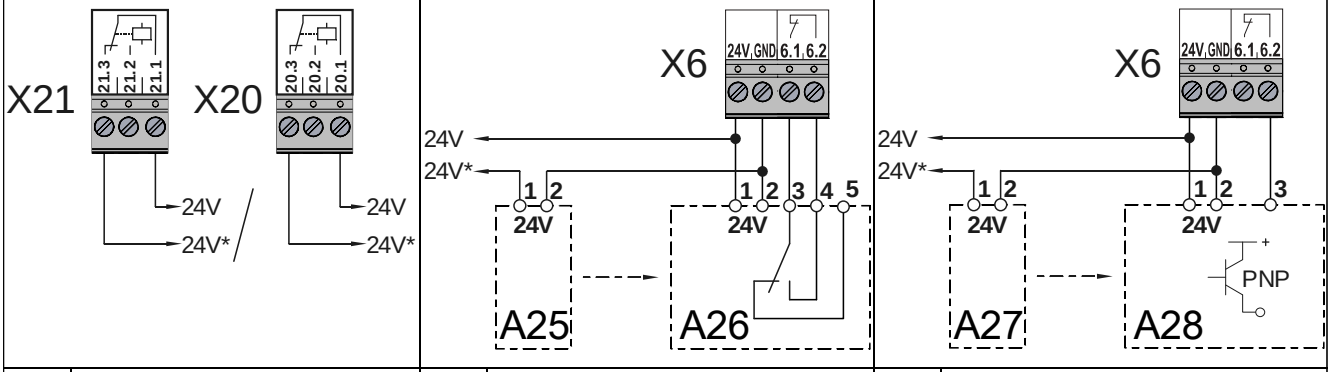






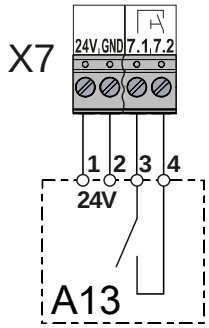
A8	Reflective photo cell
	Through photo cell
A9	Transmitter
A10	Receiver
	Through photo cell
A11	Transmitter
A12	Receiver

X6 Light curtain

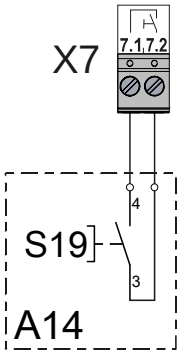


X20	Function relay		Light curtain		Light curtain
X21	Function relay	**A25**	Transmitter	**A27**	Transmitter
	Test light curtain	**A26**	Receiver	**A28**	Receiver

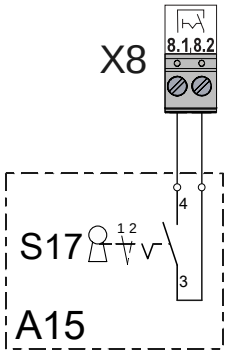
X7 Radio receiver



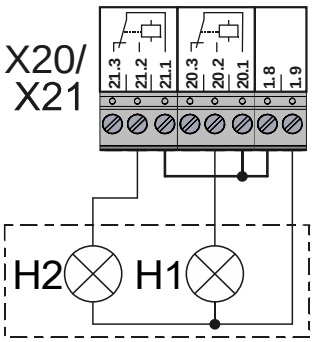
X7 Pull switch



X8 Intermediate stop

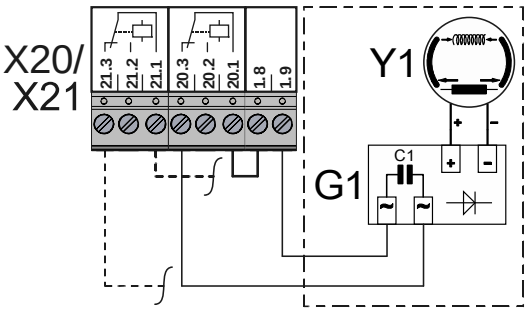


X20 / X21 Red / green traffic light



H1	Traffic light, green
H2	Traffic light, red

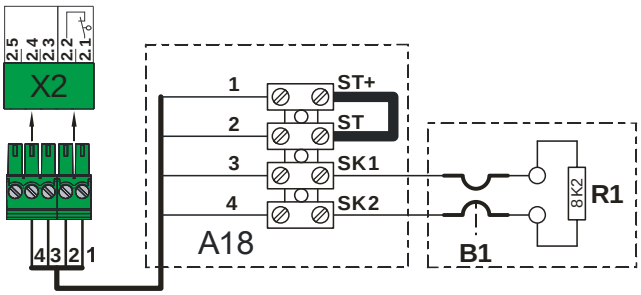
X20 / X21 Magnetic brake



G1	Rectifier
Y1	Magnetic brake

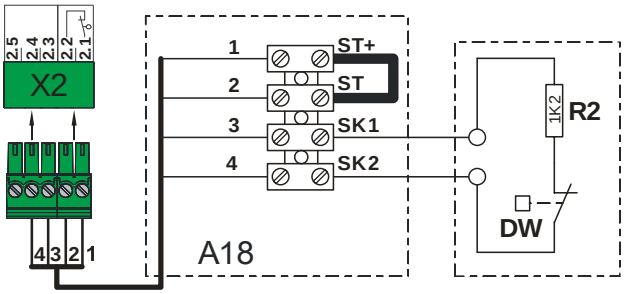
Connection of spiral cable

Electrical safety edge system



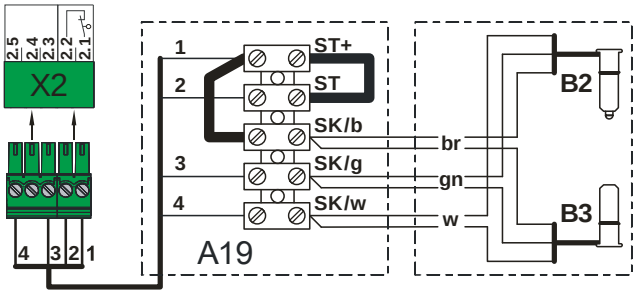
A18	Junction box
ST+	Mains supply
ST	Door safety switch input
SK1 SK2	Electrical safety edge system input
B1	Electrical safety edge system
R1	End of line resistor 8k2
X2	Door control socket

Pneumatic safety edge system



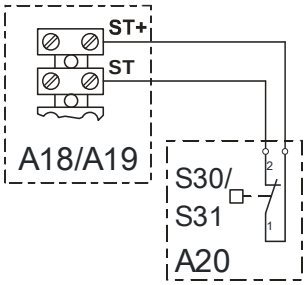
A18	Junction box
ST+	Mains supply
ST	Door safety switch input
SK1 SK2	Pneumatic safety edge system input
DW	Pneumatic switch
R2	Series resistor 1k2, testing
X2	Door control socket

Optical safety edge system



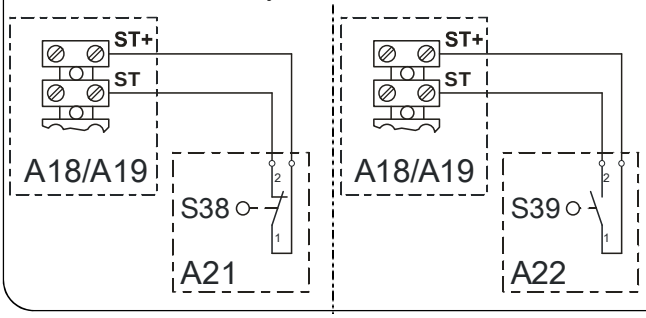
A19	Junction box
ST+	Mains supply
ST	Door safety switch input
SK/b	Mains supply (brown)
SK/g	Output (green)
SK/w	Ground (white)
B2	Optical transmitter
B3	Optical receiver
X2	Door control socket

Door safety switch



A18 **A19**	Junction box
A20	Junction box switch
S30	Pass-door switch (NC contact)
S31	Slack-rope switch (NC contact)

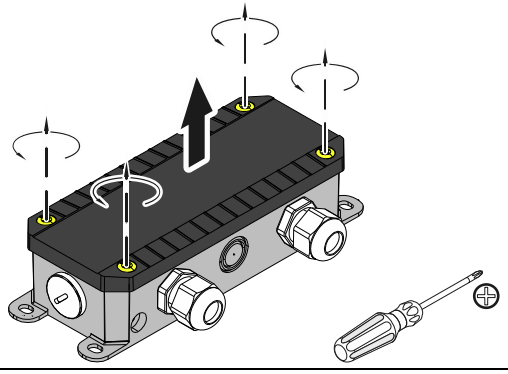
Door safety switch, crash switch



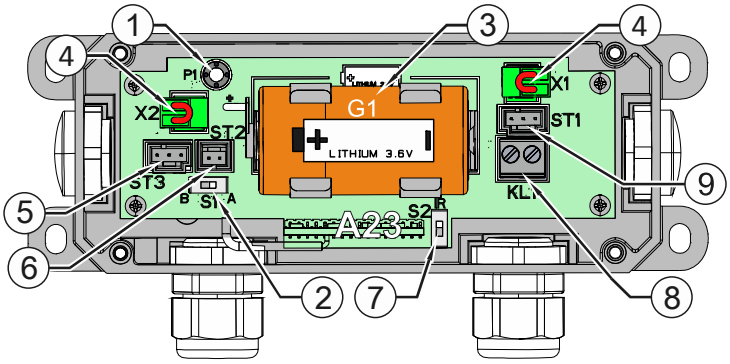
A18 **A19**	Junction box
A21	Junction box switch
S38	Crash switch (NC contact)
A22	Junction box switch
S39	Crash switch (NO contact)

"WSD" Wireless Safety Device

Open

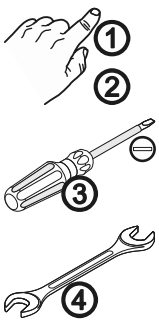


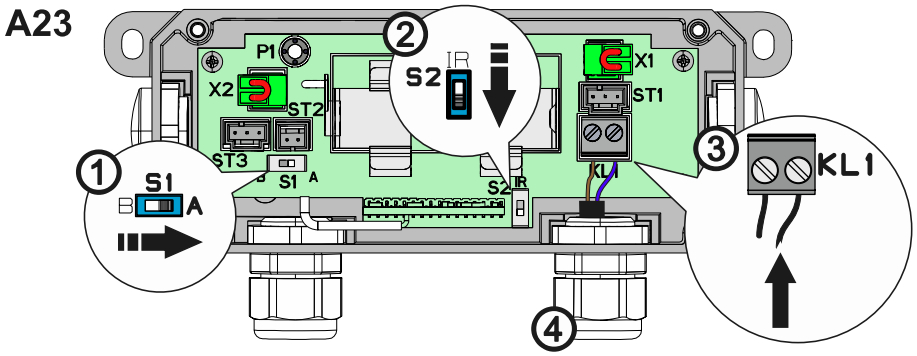
"WSD" door module



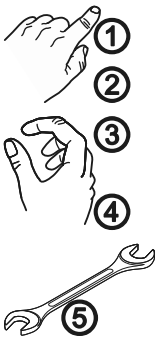
	A23	"WSD" door module
①	P1	Door module push-button
②	S1	Switch "A" System 1, "B" System 2
③	G1	Lithium battery, 9000 mAh
④	X1/2	Door safety switch connection
⑤	ST3	Optical sensor or system 2 connection cable socket
⑥	ST2	System 2 connection cable socket
⑦	S2	Safety edge evaluation switch: Optical (upper changeover position < "IR") Electrical (lower changeover position)
⑧	KL1	Terminal Electrical safety edge system
⑨	ST1	Optical sensor socket

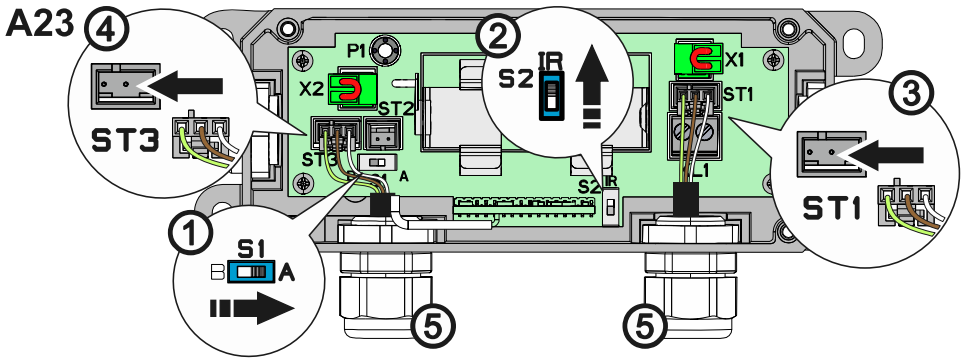
8K2 electrical safety edge system on "WSD" door module



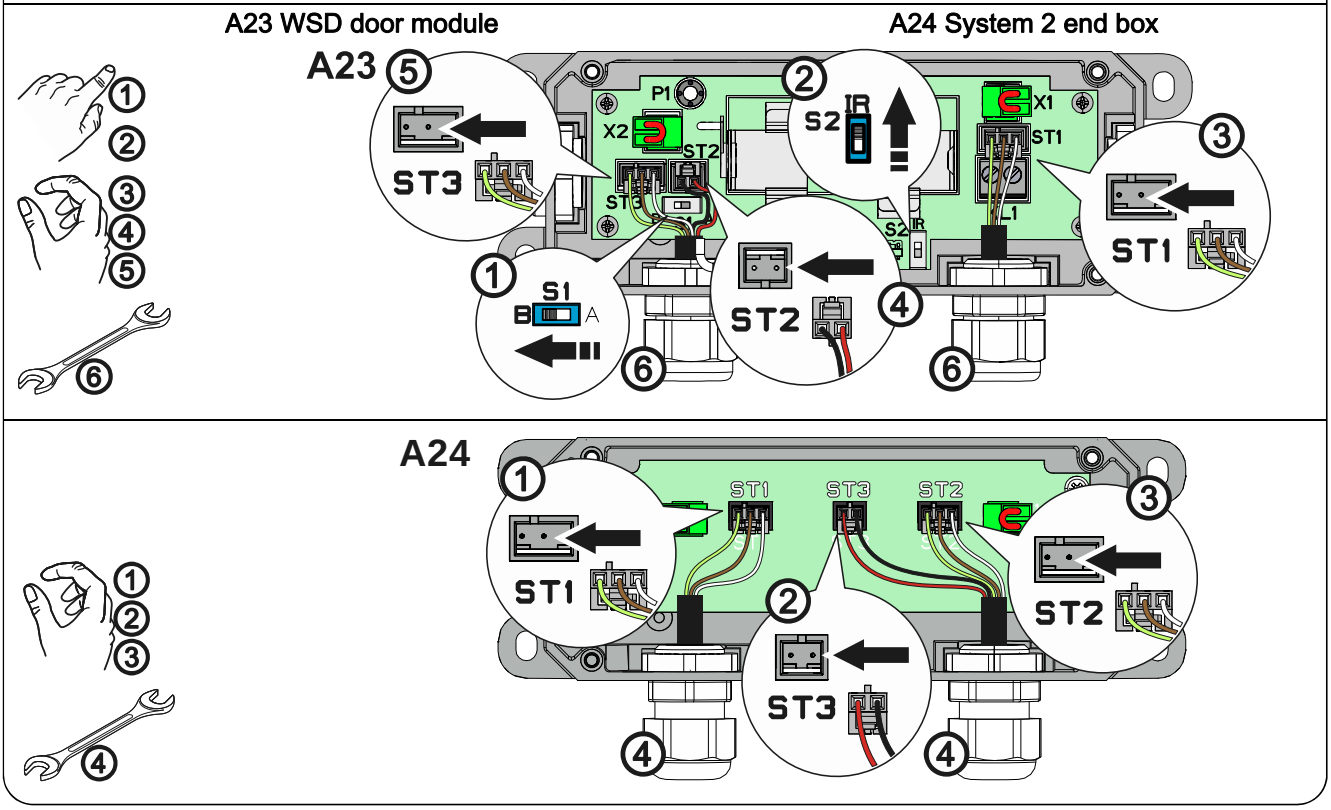


OSE optical safety edge system 1 on "WSD" door module

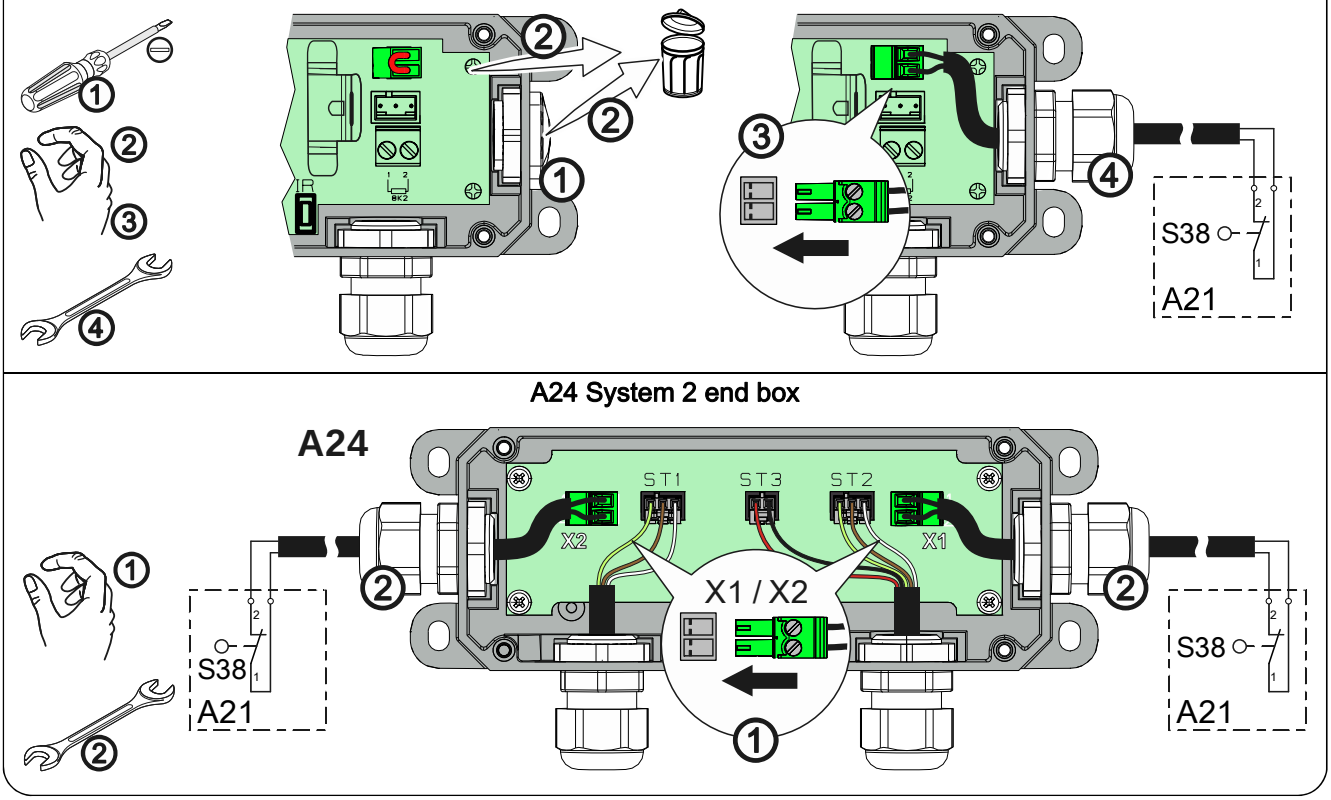




OSE optical safety edge system 2 on "WSD" door module

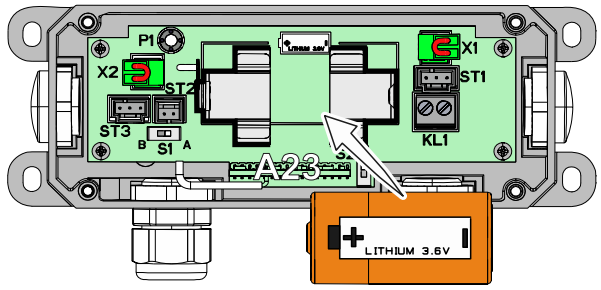


Door safety switch on "WSD" door module

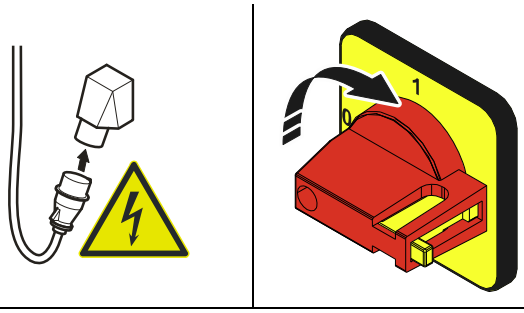


Teaching-in of “WSD” door module

Insert battery

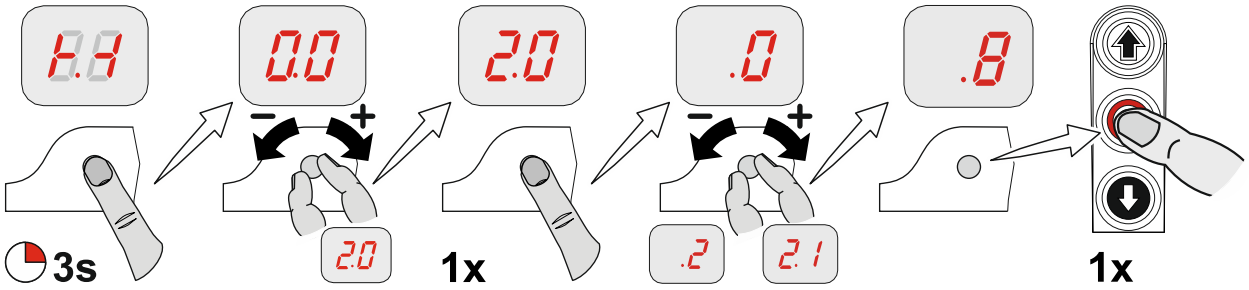


Insert or switch on mains supply



Activate

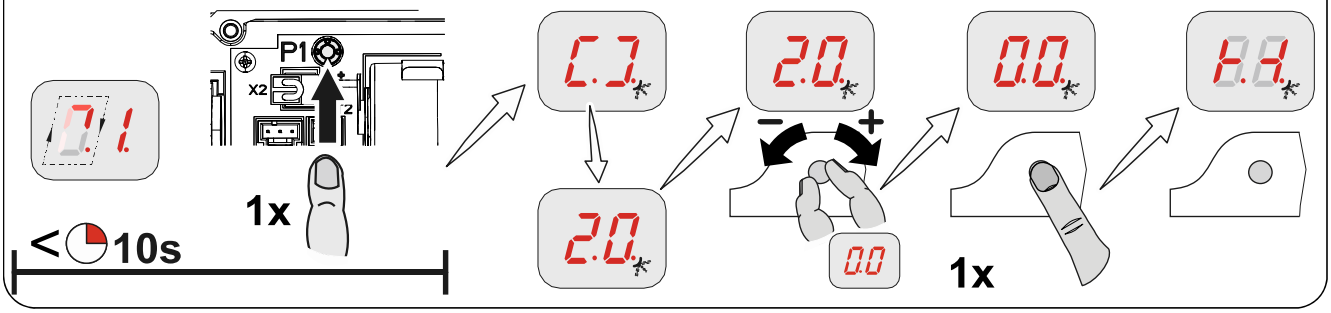
Channel 8, for example



Available channels

Teach in

“WSD” door module connected, dot on right is lit



Note!

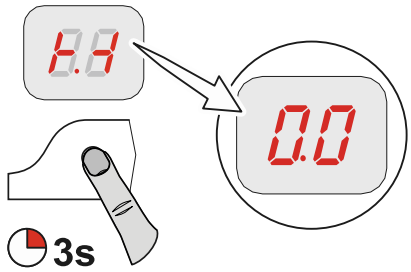
- Use of a safety edge system only possible via menu "0.1", door operating mode "3", "4" or "6"

Completing the electrical installation

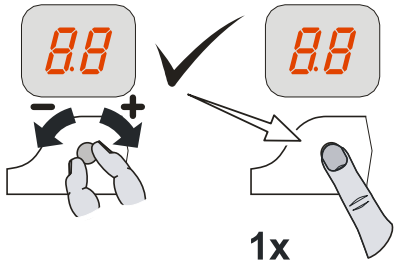
If required, connect other electrical equipment and/or safety devices, install cable entries and/or cable glands.

7 Control programming

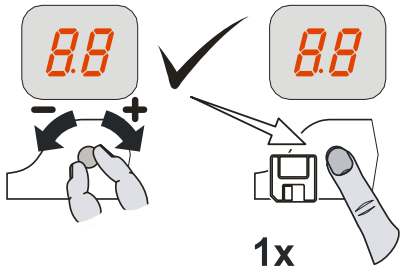
1. Programming can only be accessed after rapid adjustment of limit switches!



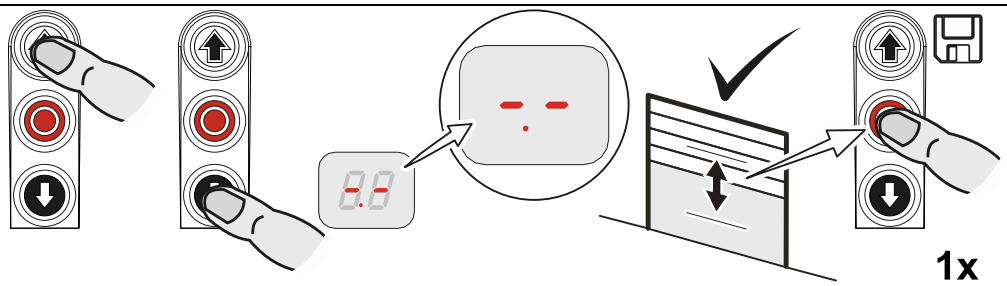
2. Select menu and confirm



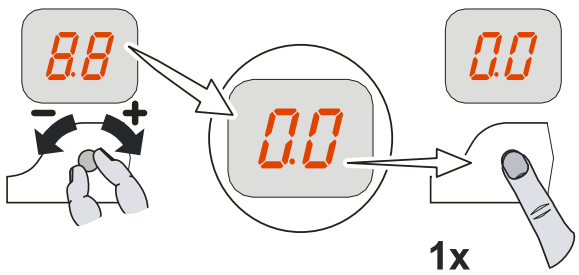
3.a) Set and save functions



3.b) Set and save positions



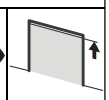
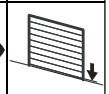
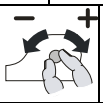
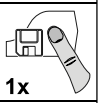
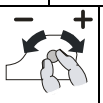
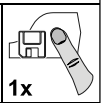
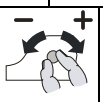
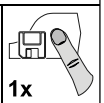
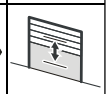
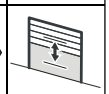
4. Exit programming



8 Table of menus

Operating mode				
0.1	1x	Door operating mode		
	.1	OPEN Hold-to-run CLOSE Hold-to-run	1x	
	.2	OPEN Self-hold CLOSE Hold-to-run		
	.3	OPEN Self-hold CLOSE Self-hold		
	.4	OPEN Self-hold CLOSE Self-hold, CLOSE hold-to-run release via external X5 control device		
	.6	OPEN Hold-to-run CLOSE Hold-to-run with active safety edge system		
0.2	1x	Output rotating direction		
	.0	Maintain output rotating direction	1x	
	.1	Change output rotating direction	3s	

Door positions

1.1 1x	**OPEN final limit position, coarse correction (DES)**	
 -.-	OPEN/CLOSE door movement	 1x
1.2 1x	**CLOSE final limit position, coarse correction (DES)**	
 _._	OPEN/CLOSE door movement	 1x
1.3 1x	**OPEN final limit position, fine-correction (DES)**	
 -.0 _.9 -.9	Without door movement, [+] correct in OPEN [–] correct in CLOSE	 1x
1.4 1x	**CLOSE final limit position, fine correction (DES)**	
 -.0 _.9 -.9	Without door movement, [+] correct in OPEN [–] correct in CLOSE	 1x
1.5 1x	**Pre-limit safety edge, fine correction (DES)**	
 -.0 _.9 -.9	Without door movement, [+] correct in OPEN [–] correct in CLOSE	 1x
1.6 1x	**Intermediate stop**	
 -.-	OPEN/CLOSE door movement For NES: Set auxiliary S6 limit switch	 1x
1.7 1x	**Adjust position of relay 1 switching point** Select relay function via menu 2.7	
 -.-	OPEN/CLOSE door movement For NES: Set auxiliary S6 limit switch	 1x
1.8 1x	**Adjust position of relay 2 switching point** Select relay function via menu 2.8	
 -.-	OPEN/CLOSE door movement For NES: Set auxiliary S6 limit switch	 1x

Door functions, part 1

2.0	1x	**Safety device**		
	.0	Spiral cable	1x	
	.2	2.1 Teach-in of "WSD" door module wireless safety device 2 to 21: Manual channel selection • Up to 20 doors: Do not assign any radio channel twice. • More than 20 doors: Ensure a maximum separation between the channels that are assigned twice. • Note the taught channels. For example, write CH5 in the controller housing. Important for maintenance and troubleshooting. Check WSD manual	1x	
2.1	1x	**Safety edge function in the pre-limit area**		
	.1	Safety edge system active	1x	
	.2	Safety edge system inactive		
	.3	Ground adjustment (DES) (activate safety edge system at contact with ground)		
	.4	Reversing upwards in the overrun area (DES)		
2.2	1x	**Overrun correction (DES)**		
	.0	Off	1x	
	.1	On (do not use in conjunction with ground adjustment)		

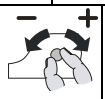
Door functions, part 2

2.3	1x	**Automatic closing**	0.0
	0.0 ▲ 2.- 4.0	0 to 240 seconds	1x
2.4	1x	**Advanced photo cell function**	
	.0	Off	1x
	.1	Cancel automatic closing and CLOSE command	
	.2	Vehicle recognition Cancel automatic closing and CLOSE command if photo cell is activated > 1.5 seconds	
2.5	1x	**Reversing**	0.2
	0.0 ▲ 1.0	0 = Off 1 to 10 safety device activations	1x
2.6	1x	**Pull switch or radio receiver function X7**	
	.1	Pulse type 1 Door is not in OPEN final limit position OPEN command Door is in OPEN final limit position CLOSE command	1x
	.2	Pulse type 2 Command sequence OPEN – STOP – CLOSE – STOP – OPEN	
	.3	Pulse type 3 OPEN command only	

Door functions, part 3

2.7	1x	**Relay function on X20** Teach in door position via menu 1.7 (DES only)			
2.8	1x	**Relay function on X21** Teach in door position via menu 1.8 (DES only)		X20	X21
		.0	Off	1x	
		.1	Pulse signal for 1 second		
		.2	Permanent signal		
		.3	Red lamp, permanent light during door movement OPEN final limit position 3 seconds flashing CLOSE final limit position 3 seconds flashing		
		.4	Red lamp, permanent light during door movement OPEN final limit position 3 seconds flashing CLOSE final limit position Off		
		.5	Red lamp, permanent light during door movement OPEN final limit position 3 seconds permanent light CLOSE final limit position 3 seconds permanent light		
		.6	Red lamp, permanent light during door movement OPEN final limit position 3 seconds permanent light CLOSE final limit position Off		
		.7	Dock leveller release or permanent green light Is active only in OPEN final limit position		
		.8	Permanent contact in CLOSE final limit position		
		1.0	Light sensing device 1 second pulse at each OPEN command		
		1.1	Permanent contact at door position		
		1.2	Brake control Active during operation Inactive at stop		
		1.4	Light curtain test, etc. Test prior to each closing operation		

Door functions, part 4

2.9	1x	Intermediate stop function		
	.1	All command inputs	1x	
	.2	Input X7.2 and internal radio receiver		
	.3	Input X5.3 and OPEN push button of control		

Safety functions

3.1	1x	**Force monitoring (DES)**	.0	
		.0 / .2 – 1.0	0 = Off Adjustable from 2 % to 10 % overload	1x
3.2	1x	**Interruption to photo cell operation**		
		.0	Off	1x
		.1	On (teach in the same reference position twice)	
3.3	1x	**Travel time monitoring (NES) only**	9.0	
		0.0 – 9.0	0 = Off 0 to 90 seconds	1x
3.4	1x	**Door safety switch function** (input X2.2 or WSD)		
		.1	Slack-rope or pass-door switch	1x
		.2	Crash detector (NC contact) Hold-to-run after activation	
		.3	Crash detector (NO contact) Hold-to-run after activation	
		.4	Crash detector (NC contact) Reverse, reset in OPEN final limit position following contact reset, otherwise hold-to-run	
		.5	Crash detector (NO contact) Reverse, reset in OPEN final limit position following contact reset, otherwise hold-to-run	
3.5	1x	**Automatic opening** (set automatic closing under menu 2.3)	0.0	
		0.0 – 9.9	0 = Off 0 to 99 minutes	1x
3.8	1x	**Reversing duration adjustment**	-.0	
		-.0 – -.1 – -.3	[+] slower [–] faster	1x

DU/FI settings

4.1	1x	**OPEN output speed**
		Output speed in rpm 1x
4.2	1x	**CLOSE output speed**
		Output speed in rpm 1x
4.3	1x	**Increased CLOSE output speed** To opening height of 2.5 m
		Output speed in rpm 0 = Off 1x
4.4	1x	**Changeover position to CLOSE output speed** (observe minimum opening height of 2.5 m!)
		OPEN/CLOSE door movement 1x
4.5	1x	**OPEN acceleration**
		DU Steps of 1.0 seconds FI Steps of 0.1 seconds 1x
4.6	1x	**CLOSE acceleration**
		DU Steps of 1.0 seconds FI Steps of 0.1 seconds 1x
4.7	1x	**OPEN deceleration**
		DU Steps of 1.0 seconds FI Steps of 0.1 seconds 1x
4.8	1x	**CLOSE deceleration**
		DU Steps of 1.0 seconds FI Steps of 0.1 seconds 1x
4.9	1x	**OPEN/CLOSE crawling speed**
		Output speed in rpm 1x

Advanced door functions

7.6 Selection of manufacturers of radio transmitters

1x

(434MHz)

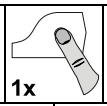
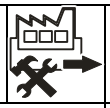
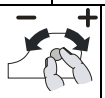
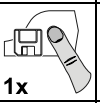
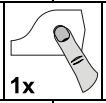
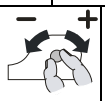
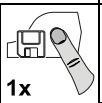
.0	Internal radio receiver deactivated	1x
.1	(Fixcode) GfA, Tedsen	
.2	Teleco "COD1"	
.3	-	
.4	(Rolling code of various providers) Guthrie Douglas, JCM, Dickert	
.5	(Fixcode) RDA	
.6	(Fixcode) TRL	
.7	-	
.8	-	
.9	-	
1.0	-	

7.7 Radio function

1x

.1	Teach in a radio transmitter	1x
.2	Delete a taught in radio transmitter	
.3	Delete all taught in radio transmitters	

Maintenance cycle counter

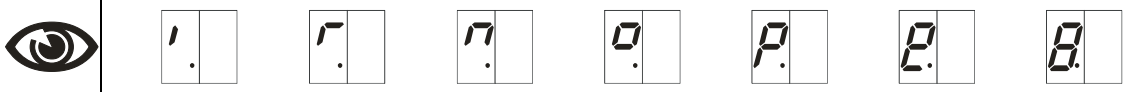
0.5	 1x	Maintenance cycle preselection				0.0	
	0.0		0.1	 9.9	01-99 corresponds to 1,000 to 99,000 cycles Cycles are counted down	 1x	
0.6	 1x	Reaction on reaching zero					
	.1	"CS" display with set value of maintenance cycle				 1x	
	.2	Changeover to hold-to-run and "CS" display with set value of maintenance cycle					
	.3	Changeover to hold-to-run and "CS" display with set value of maintenance cycle. Pressing the STOP button for 3 sec re-enables 500 automatic cycles					
	.4	“CS” display with set value of maintenance cycle and switching of relay contact X21					

Reading out memory

9.1 Cycle counter reading

1x

7-digit number



Cycle counter reading in divisions of ten consecutively

M	=	1,000,000	**ZT**	=	10,000	**H**	=	100	**E**	=	1
HT	=	100,000	**T**	=	1,000	**Z**	=	10			

9.2 Last Fault

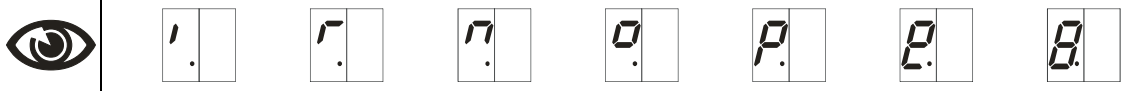
1x

The six most recent faults are indicated alternately

9.3 Data counter

1x

7-digit number



Cycle counter reading in divisions of ten consecutively

M	=	1,000,000	**ZT**	=	10,000	**H**	=	100	**E**	=	1
HT	=	100,000	**T**	=	1,000	**Z**	=	10			

.1	Cycle counter reading of the last programming change	1x
.2	Number of activations for slack-rope, pass-door or crash switch	

9.4 Firmware version

1x

The firmware version of the control is displayed.
In conjunction with DU or FI, additional firmware version of DU or FI.

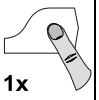
Delete

9.5 Delete all settings

1x

.0		1x
.1	**All (factory setting)!** **Except for cycle counter**	3s

Reading out WSD data



WSD data

(only with taught in WSD, menu item active,
missing data is indicated by "-.-.")

Data indicated alternately

1. Version of master radio module
2. Type of safety edge system
   - 0.0. = none
   - 0.1. = 1k2
   - 0.2. = 8k2
   - 0.3. = optic
3. Door safety switch
   - 0.0. = inactive
   - 0.1. = active
4. Battery voltage
5. Assigned / selected communication channel
6. Signal quality: 0% - 99%

9 Safety devices

X2: Input, door safety switch

The door safety switch is installed on the door and connected to the door control via the spiral cable.

Menu "3.4“:

Function	Reaction upon activation
"1“ Slack-rope/pass-door	• Switching contact is interrupted: Door stop
	• Switching contact is closed: Door is ready for operation
"2" Crash switch as NC contact	• Door stop • Changeover to hold-to-run mode • Frequency inverter: Hold-to-run mode at crawling speed only • Fault reset only possible in OPEN final limit position: Press the stop button of the door control for 3 seconds
"3" Crash switch as NO contact	Like function "2"
"2" Crash switch as NC contact with reversing	• Door stop + reversing • Fault reset only possible in OPEN final limit position: Takes place automatically as soon as the switching contact has closed • Switching contact continues to be interrupted: Changeover to hold-to-run mode • Frequency inverter: Hold-to-run mode only at set-up speed
"5" Crash switch as NO contact with reversing	Like function "4"

Slack-rope/pass-door

If the switch is open-circuit when a movement command is given, fault “F1.2” is displayed. If activated during the door movement, the door is immediately stopped and fault “F1.2” is displayed.

Pass-door switch: Entry sense

The switch, which has been tested to performance level c (plc) in accordance with EN 13849-1, is monitored by the door control. If the switch is open-circuit when a movement command is given, fault “F1.2” is displayed. If activated during the door movement, the door is immediately stopped and fault “F1.2” is displayed.

The magnetic contacts in the switch are switched by a permanent magnet. The door control assesses the switching status of the contacts independently of each other.
The “F1.7” fault indication appears if there is a fault.

Crash switch as NC or NO contact

The crash switch is activated if the door is pushed out of the guides.
If the switching contact is activated, the door is stopped, fault F4.5 is displayed, and a changeover to "hold-to-run" is carried out. The door can be moved only via the integrated push-buttons of the door control. Hold-to-run mode is only possible at crawling speed with frequency inverter operation.
The fault "4.5" can only be reset in OPEN final limit position by pressing the STOP push-button of the door control for more than 3 seconds or by switching the mains voltage off and on. Fault "F4.5" will recur, if the switching contact continues to be activated.

With the reversing function, a reset is carried out automatically in the OPEN final limit position as soon as the switching contact is closed. Otherwise only hold-to-run mode is possible.

X2: Input, safety edge system

The door control automatically detects three different safety edge systems.

Important!

- Connect safety edge systems in accordance with EN 12978
- The hold-to-run mode can always be used should the safety edge system be defective

1K2 resistor evaluation

This safety device is intended for a pneumatic switch with an NC contact connected in series with an end of line resistor of 1K2, +/-5 %, and 0.25 W. If activated, pressure is generated in the rubber profile which activates the pneumatic switch.
The safety edge system must be tested in the CLOSE final limit position. The "pre-limit safety edge system" door position test is used for conducting the test. Should the door move past the pre-limit position when it closes, two seconds will start to lapse. Within this time frame pressure must be generated by the safety edge system from it contacting the ground. If the pneumatic switch is not activated, the test has failed (is negative) and the "F2.8" fault indication is displayed.
If there is a short circuit in the safety edge system, fault "F2.7" is displayed.
Upon activation of the safety edge system or permanent disconnection of the current circuit, the "F2.6" fault indication appears.

8K2 resistor evaluation

This safety device is intended for an electrical safety edge system with an end of line resistor of 8k2, +/- 5 % and 0.25 W. If activated, there is a short circuit and fault "F2.4" is displayed. If there is an open circuit, the "F2.5" fault indication appears.

Optical safety edge system

The functional principle is based on a through-beam photo cell fitted into the leading edge rubber strip. If activated, the light beam is interrupted.

Fault “F2.9” is displayed if the safety edge system is activated or faulty.

Installation of the spiral cable

The spiral cable should enter the door control panel from the left- or right-hand side and should be fixed in place with a cable gland. The safety edge system is connected via the 3-pole plug, and the slack-rope or the pass door via the 2-pole plug.

Important!

- ▸ Check the pre-limit safety edge position
- At a door opening height > 5 cm, reversing must occur after activation of the safety edge system

Function of the safety edge system in the pre-limit area

Menu "2.1":

Function	Reaction upon activation of the safety edge system
"1" Active	• Stop
"2" Inactive	• No reaction • Door moves to CLOSE final limit position
"3" Ground adjustment (DES)	• Stop; correction of the CLOSE final limit position at the next closing
"4" Reversing in the overrun area (DES)	• Reversing upwards from the overrun area upon activation of the safety edge system

Note: Ground adjustment!

- Automatic compensation of rope elongations or changes in ground conditions of approx. 2-5 cm
- With DES limit switch only
- Do not use with overrun correction
- Do not use with pneumatic switch

Note: Reversing upwards in the overrun area!

- To maintain the operating forces in the pre-limit area
- At high speeds
- With DES limit switch only
- Function for FI-drive units not necessary

Overrun correction function

Menu "2.2":

Automatic limit switch correction to achieve a constant CLOSE position.

Function	Overrun correction
"0"	Off
"1"	On

Note: Overrun correction!

- With DES limit switch only
- Do not use with ground adjustment

Reversing function

Menu "2.5":

Limiting of the number of reversing movements following safety edge system activations via automatic closing.

If the set value is exceeded, automatic closing is deactivated and the "F2.2" fault indication is displayed.

Note!

- To reset fault "F2.2": Move to CLOSE final limit position

Integrated "WSD" wireless safety device

For evaluating the safety edge system and/or door safety switch without a spiral cable. For initial operation, see "Teach-in of WSD door module".

Attention – Damage to components!

- ▸ We recommend providing further protection (protective cover) for the use in car wash facilities
- Water additives (e.g. softening agents, surfactants) lead to brittle and cracked gaskets
- ▸ Keep the lines short from the "WSD" junction box to plug connections and terminals
- ▸ Avoid installing the lines directly above the receiver board
- ▸ Avoid bending the aerial
- ▸ Carefully close the cover

Usable safety devices	
Safety edge systems	• 8K2 resistor evaluation • Optical safety edge system (universal or low-power sensors only)
Door safety switch	• Slack-rope or pass-door switch • Crash switch with NC contact

Note!

- For a description of the safety device and relevant adjustment procedures see X2
- Crash switch function as NO contact is hidden
- If the battery is low, fault indication "F1.9" appears and there is a changeover to the "hold-to-run" door operating mode
- “F1.6” fault indication: Door movement only possible via EMERGENCY operation
- When performing annual maintenance tasks involving the door system, replace the "WSD" battery as a precautionary measure

Menu "9.6":

Alternating display of "WSD" statuses including

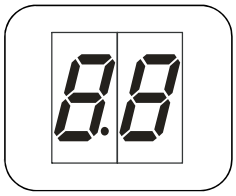
- Version
- Type of safety edge system
  - "0.0." = none
  - "0.1." = 1k2
  - "0.2." = 8k2
  - "0.3." = optic
- Door safety switch
  - "0.0." = inactive
  - "0.1." = active
- Battery voltage
- Assigned / selected communication channel
- Signal quality ranging from 0% - 99%

EMERGENCY operation

Warning!

- ▶ For EMERGENCY operation, the door has to be checked (it has to be in a fault-free state)
- "Hold-to-run" door operating mode:
  The door must be fully visible from the operating point

EMERGENCY operation allows for moving the door to a required position by bypassing faults with the signal transmission of the safety device.
EMERGENCY operation is activated after 7 seconds of continuously pressing the STOP push-button and indicated by the flashing display.



Note!

- The door cannot be moved in case of "F1.3" and "F1.4" fault indications for reasons of operating safety
- ▶ Activation of EMERGENCY operation: Use keypad on control to continuously press the STOP push-button, while simultaneously pressing the OPEN or CLOSE push-button to move the door

X3: Input, emergency stop

Connection of an emergency stop control device as per EN 13850 or an evaluation unit for an anti-trap safety device. The “F1.4” fault indication appears upon activation.

Note!

- FI-drive units: Drive units are de-energised as a result of an emergency stop

10 Functional description

X: 24 V DC voltage supply

Connection of external devices such as photo cell, radio receiver, relay, etc. via the 24 V and GND terminals.

Attention – Damage to components!

- Total current consumption of external devices: Maximum 350 mA

X1: Mains supply line for control and external supply

Mains supply line for control

Connection via terminals X1/1.1 to X1/1.4 and PE.

Various mains connections: 3 N~, 3~, 1 N~ for symmetric and asymmetric motors.

Note!

- ▸ Pay attention to the "Mains supply connection" and "Mains supply connection to control" descriptions

External supply

Connection of external devices for 230 V, such as photo cell, radio receiver, relay, etc. via terminals X1/1.8 and X1/1.9.

Note!

- Mains supply: 3 N~400 V or 1 N~230 V, symmetric
- Protection via F1, 1.6-A time-lag micro-fuse

X4: Input, automatic closing Off/On

Connection of a switch via terminals X4/1 and X4/2 for switching the automatic closing off and on.

X5: Input, control device

Warning!

- "Hold-to-run" door operating mode:
  The door must be fully visible from the operating point

Door operating mode "3" allows a place of installation of the control device without sight of the door.

Note!

- Application without STOP push-button: Connect wire link X5.1 to wire link X5.2
- If the safety edge system or photo cell fails, the control device will not function.

X6: Input, "Through / reflective photo cell" or light curtain

Photo cell

A photo cell is used for presence detection. It is only active in door operating modes "3" and "4", in the OPEN final limit position or during the closing operation.

If the light beam is interrupted, fault indication "F2.1" appears.

Light curtain

The light curtain must be self-testing and correspond at least to safety category 2. If the light curtain corresponds to these requirements, the door can close into self-hold without safety edge system.

Important!

- Operation without safety edge system: Connect 8K2 resistor via terminals X2/3 and X2/4
- Photo cells must not be used via the UBS system
- Do not use menu "3.2" for the light curtain

- To test the light curtain, activate relay contact X20 or X21.

For a description of the relay functions see menu "2.7" or "2.8".

If the light beam is interrupted, fault indication "F4.6" appears.

Testing is carried out at each CLOSE command, the contact of the light curtain must switch off within 100 ms. If the test is positive, the contact must switch back on within 300 ms. If the test fails (is negative), fault indication "F4.7" appears.

- To reset fault indication "F4.7": Switch control off and on.

Note!

- Only use photo cells or light curtains with "Light switching" mode

Effect of interrupting the light beam

Door position	Effect of interrupting the light beam
CLOSE final limit position	• No action
Upwards travel	• No action
OPEN final limit position Without automatic closing	• No action
OPEN final limit position With automatic closing	• Reset automatic closing
OPEN final limit position With automatic closing and interruption to timer	• The door closes 3 seconds after the interruption period for the light beam has ended

Advanced photo cell function

Menu "2.4":

Function	Advanced photo cell function
"0"	• No action
"1" Cancel automatic closing	• The door closes 3 seconds after the interruption period for the light beam has ended
"2" Vehicle recognition	• The door closes after the interruption period for the light beam has ended, if the interruption period is longer than 1.5 seconds • Reset of automatic closing if the interruption duration for the light beam is equal to or less than 1.5 seconds

Interruption to photo cell operation

Menu "3.2"

Function	Interruption to photo cell operation
"0"	Off
"1"	On

Teach-in mode first active when exiting the program.

Warning!

- Presence detection is disabled in the teach-in mode

In the teach-in mode, the door must be fully opened and closed twice. The light beam must be interrupted twice at the same door position. The teach-in mode is then terminated. The photo cell has no function below this stored door position.

Teach-in mode display	
Upon exiting the program	
When the light beam is interrupted for the first time	
After the second interruption to the light beam at the same door position, and with the CLOSE final limit position reached	

Note!

- If the teaching in is not successful, open and close the door again, so that two identical door positions are stored.

X7: Input, pull switch/radio receiver

Connection of a pull switch or external radio receiver via terminals X7/1 and X7/2. The switching contact must be potential-free (NO contact).

Pull switch or radio receiver function

Menu "2.6":

Pulse type	Reaction upon activation
"1"	• The door CLOSES from the OPEN final limit position or the intermediate stop position • The door OPENS from all other door positions or door movements
"2"	• OPEN-STOP-CLOSE-STOP-OPEN command sequence
"3"	• Door always executes OPEN movement

Internal radio receiver

The integrated radio receiver can be set for a specific radio transmitter manufacturer via menu "7.6".

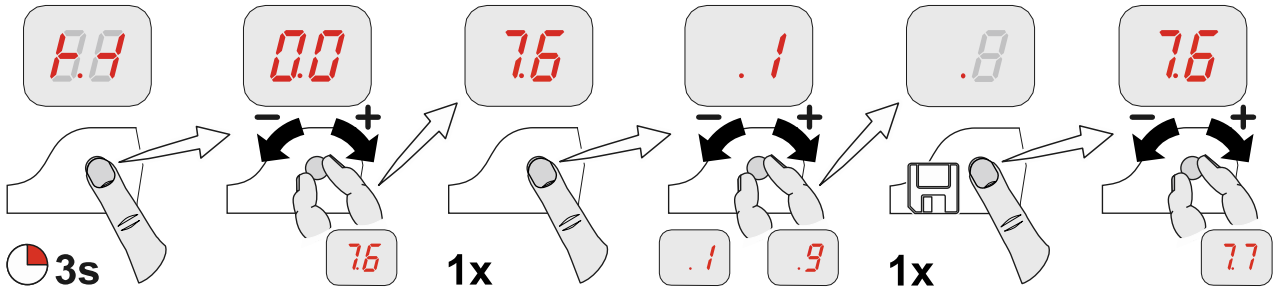
One or more radio transmitters can be taught or deleted via menu "7.7".

Note!

- A combination of different radio transmitter manufacturers is possible
- Only use 434 MHz radio transmitters
- Up to 64 radio channels can be taught.

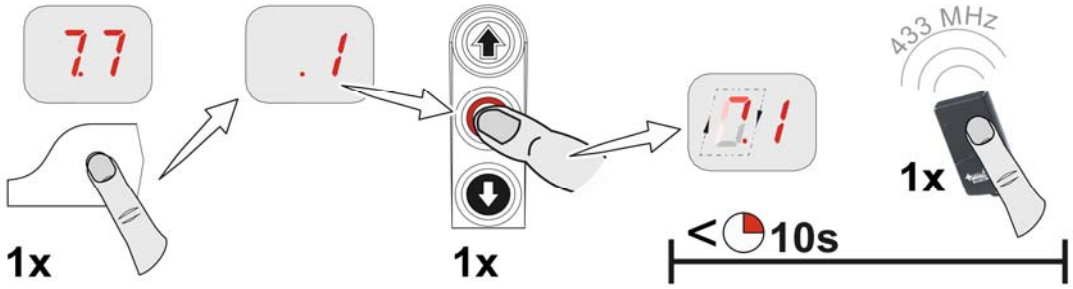
Teach-in of radio transmitter

1. Select radio transmitter manufacturer's system

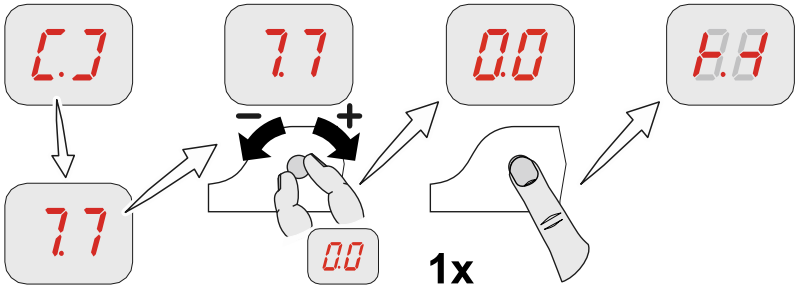


2. Activate radio transmitter

3. Teach in



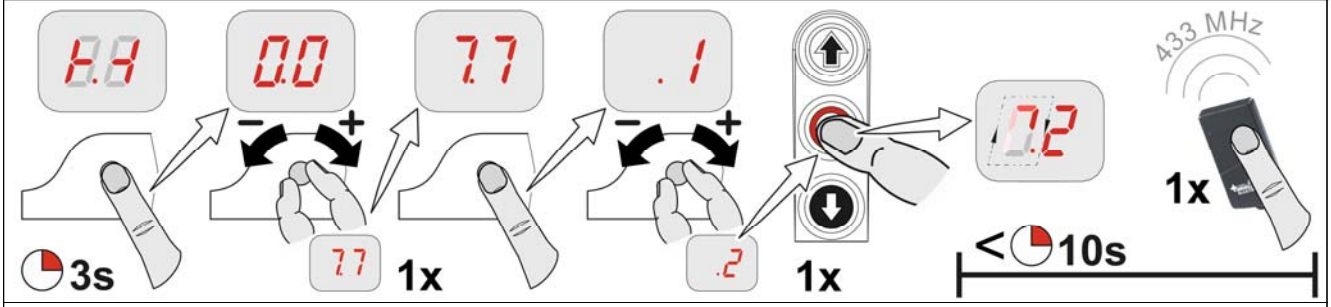
4. Switch to door operation



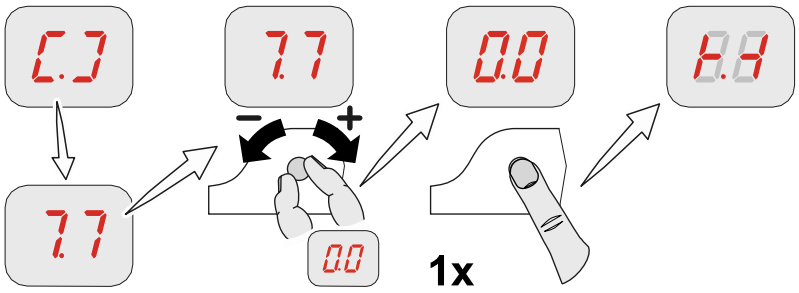
Deleting an individual radio transmitter

1. Activate delete, 10 seconds active

2. Delete

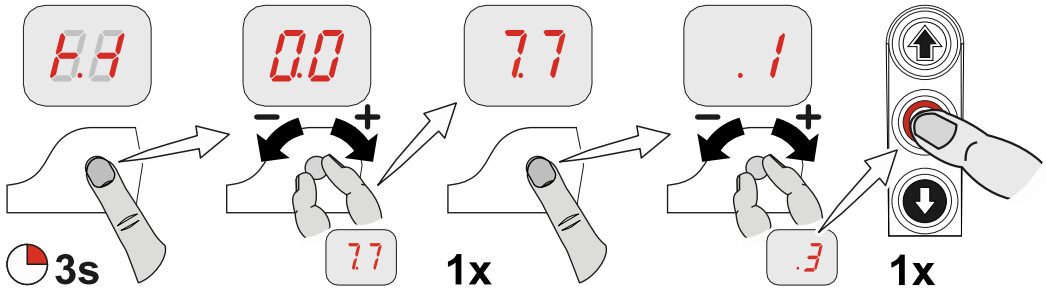


3. Switch to door operation

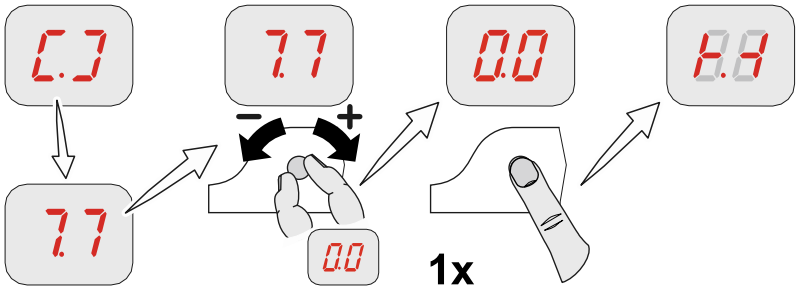


Deleting all radio transmitters

1. Delete all channels



2. Switch to door operation



X8: Input, intermediate stop On/Off

Connect a switch to terminals X8/1 and X8/2 to activate and deactivate the intermediate stop. Programme the intermediate stop position via menu “1.6”.
With an OPEN command, the door moves to the stored door position. When the intermediate stop function is deactivated, the door can move back to the OPEN final limit position.

Intermediate stop function

Menu "2.9":

Function	Intermediate stop
"1"	• All command inputs
"2"	• Intermediate stop via X7 pull switch and internal radio receiver; • OPEN final limit position via all other control devices
"3"	• Intermediate stop via external X5 control device and internal control device • OPEN final limit position via all other control devices

Note!

- Double command with functions "2" and "3": Priority is given to OPEN final limit position, independent of command sequence

X20 / X21: Potential-free relay contacts

The relay functions are described under menu "2.7" or "2.8".

Attention – Damage to components!

- Maximum current of 1 A at 230 VAC and 0.4 A at 24 VDC
- We recommend the use of LED lamps
- When using light bulbs, these should have power of maximum 40 W and be shock-proof

Force monitoring (DES only)

Menu "3.1":

The force monitoring function can only be used with fully balanced doors and drive units with DES switches. It should be able to detect when persons are moving with the door

Warning!

- The force monitoring is no substitute for safety measures in providing protection against the trapping hazard

Function	Force monitoring
"0"	• Off
"2" - "10"	• 2 - low limit value • 10 - high limit value

Important!

- Force monitoring for doors with spring balance only
- Environmental factors such as temperature or wind load can lead to inadvertent triggering of force monitoring

After exiting programming, the door must carry out a full opening and closing operation in self-hold mode.
The force monitoring is a self-learning system which is effective for an opening width range of 5 cm to 2 m (approx.). Slow progressive changes, e.g. gradual reduction of the spring torsion, are compensated automatically.
If force monitoring is triggered, only the "hold-to-run" door operating mode is possible and the "F4.1" fault indication is displayed. Resetting occurs when a final limit position for the door is reached.

Travel time monitoring (NES only)

Menu "3.3"
The set travel time is automatically compared with the time measured for movement between the final limit positions. If the travel time is exceeded, the "F5.6" fault indication appears.
Fault indication "F5.6" is reset by closing the door.

Note!

- The travel time is set at the factory to 90 seconds
- Recommended setting value: door travel time + 7 seconds

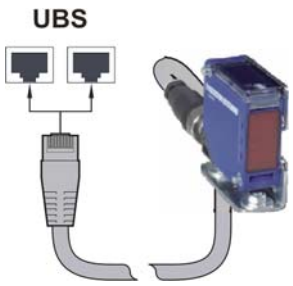
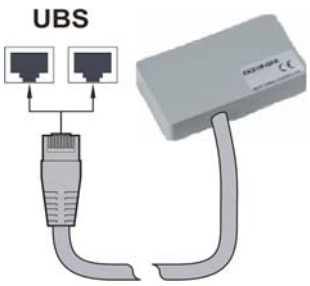
UBS system

The UBS system is a simple pluggable connection technology from GfA. The control devices are connected to the control by a commercially available patch cable and detected automatically.

Note!

- The UBS devices function in the same way as wired control devices

UBS connection

			
Three push-button	Reflective photo cell	External radio receiver	Pull switch

Reversing duration adjustment

Menu "3.8":

Shortening the reversing duration will reduce the operating forces.

Extending it, on the other hand, will reduce the wear on the door mechanism.

Maintenance cycle counter

Menu "8.5":

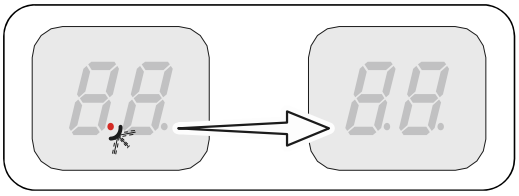
A value between 0 and 99,000, as a multiple of 1000, can be selected for the maintenance cycle setting.

The maintenance cycle counter reading is reduced by one each time the Open final limit position is reached.

Once the maintenance cycle reaches zero, the setting from menu “8.6” is activated.

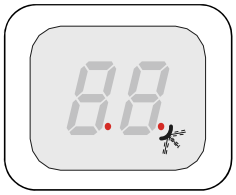
Short-circuit/overload display

If there is a short circuit or an overload of the 24 VDC supply voltage, the 7-digit display vanishes.



Display for active "WSD" wireless safety device

If the "WSD" wireless safety device is active, a red point is displayed on the right-hand digit display.

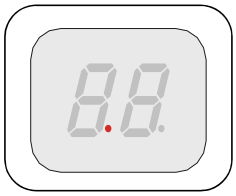


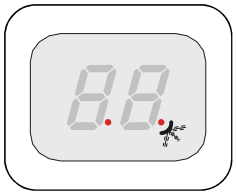
Standby function

If there is no fault or command pending, "Standby" is displayed on the control.

Standby is active if the automatic closing duration is longer than 60 seconds.

Only the left point, or with an active "WSD" both points, is/are displayed.





Execution of the “Standby” function is stopped by issuing a command or by activating the “S” selector switch.

Lighting of the internal control device

Only the command push-buttons which enable a logical next command are illuminated.

11 Status display

Faults		
	Display: "F" and code	
Status code	Fault description	Fault causes and fault correction
	Terminals X2.1 – X2.2 are open. Slack-rope/pass-door contact is open.	Check door safety switch. Check whether the connection cable is connected.
	DES safety circuit is open. Emergency manual operation has been activated. Thermal protection of the motor has tripped.	Check emergency manual operation. Check for overload or stalling of the drive unit.
	Terminals X3.1 – X3.2 are open. Emergency stop has been activated.	Check emergency stop. Check whether the connection cable is connected.
	Faulty “WSD” radio transmission.	• Radio channel assigned twice: Use menu 9.6 to read off the radio channel. Manually assign the radio channels under menu item 2.0. • Moisture in the WSD socket: Replace WSD and use splash guard (optional equipment). • Obstacle between WSD and door control: Adapt fitting configuration or use a spiral cable. • Battery voltage too low: Read off voltage value using menu 9.6 and replace battery if this is less than 3.2 V. Red LED in WSD: Press P1 push-button. • Flashing: Faulty radio connection • Lit: Radio connection OK  Check WSD manual

Faults

	Display: "F" and code	
Status code	**Fault description**	**Fault causes and fault correction**
	Faulty "Entry sense" switch. Contact resistances are too high. Faulty entry sense installation.	Open and close pass-door. Check resistance. Check pass-door installation.
	Entry sense input (X2.1 – X2.2) faulty.	Switch control off and on. Replace control if necessary.
	"WSD" door module batteries are too low.	Change "WSD" door module batteries. If the battery service life was considerably less than one year, check fault code 1.6 (radio channels assigned twice, obstacles).
	No safety edge is detected.	Check the wiring of the safety edge system. Check whether the "WSD" is correctly functioning.
	Terminals X6.1 – X6.2 are open. Photo cell has been activated.	Check alignment of the photo cell. Check connection cable. Replace photo cell if necessary.
	Maximum number of reversing movements for door through safety edge system activation has been reached. (Only with automatic closing)	Obstacles in the door travel path. Check whether the safety edge system is correctly functioning.
	8k2 safety edge system has been activated.	Check whether the safety edge system is correctly functioning. Check whether the connection cable has short-circuited.
	8k2 safety edge system is defective.	Check whether the safety edge system is correctly functioning. Check whether the connection cable is connected.
	1k2 safety edge system has been activated.	Check whether the safety edge system is correctly functioning. Check whether the connection cable is connected.
	1k2 safety edge system is defective.	Check whether the safety edge system is correctly functioning. Check whether the connection cable has short-circuited.
	1k2 testing is negative.	Testing is activated in the lower final limit position. Check pre-limit switch (with NES "S5").

Faults

	Display: "F" and code	
Status code	**Fault description**	**Fault causes and fault correction**
	"WSD" wireless safety device or optical safety edge system has been activated or is defective.	Check whether the safety edge system is correctly functioning. Check the "WSD" door module.
	(DES) OPEN emergency stop switch reached.	In the voltage-free state, move the door back via emergency manual operation.
	(NES) OPEN or CLOSE emergency stop switch reached. Emergency manual operation has been activated. Thermal protection of the motor has tripped	Check OPEN/CLOSE emergency stop switch. Check emergency manual operation. Check drive unit for overload or stalling.
	(DES) CLOSE emergency stop switch reached.	In the voltage-free state, move the door back via emergency manual operation.
	(NES) Faulty activation of the "S5" pre-limit switch.	Check the "S5" pre-limit switch for correct functioning and setting.
	No limit switch detected (active at initial start-up).	Connect the limit switch to the control. Check the limit switch connection cable.
	Limit switch system has been changed without resetting the control.	Reset the control via menu "9.5".
	Internal plausibility error.	Release of failure with next command.
	Triggering of force monitoring.	Check the door mechanism for stiffness.
	Crash detectors (X2.1 – X2.2) have been activated.	Check crash detector or connection cable. Reset error, press STOP button for 3 seconds.

Faults

	Display: "F" and code	
Status code	**Fault description**	**Fault causes and fault correction**
	Terminals X6.1 – X6.2 are open. Light curtain has been activated.	Check light curtain. Check whether the connection cable is connected.
	Light curtain is defective.	Comply with the light curtain manufacturer's specifications. Check connection cable.
	Controller fault.	Switch control off and on. Replace control if necessary.
	ROM error.	Switch control off and on. Replace control if necessary.
	CPU error.	Switch control off and on. Replace control if necessary.
	RAM error.	Switch control off and on. Replace control if necessary.
	Internal control error.	Switch control off and on. Replace control if necessary.
	Fault with digital limit switch (DES).	Check DES connector and connection cable. Switch control off and on.
	Fault with door movement.	Check the door mechanism for stiffness. Check the limit switches for correct rotational movement. Switch control off and on.
	Fault with rotating direction.	Change rotating direction via menu "0.2".
	Non-permitted door movement in stopped condition.	Release of failure through command. Check brake and drive unit.
	Drive unit does not follow specified travel direction.	Release of failure through command. Check for overload of the drive.

Faults

	Display: "F" and code	
Status code	**Fault description**	**Fault causes and fault correction**
	DU / FI closing speed is too high.	Switch control off and on. Replace drive unit if necessary.
	Internal FI communication failure.	Switch control off and on. Replace FI-drive unit if necessary.
	Low voltage in the DC voltage link.	Release of failure through command. Check mains input voltage. Change slope times/speeds.
	Excess voltage in the DC voltage link.	Check mains input voltage. Release of failure through command. Change slope times/speeds.
	Temperature limit exceeded.	Check for overload of the drive unit. Cool down the drive unit and reduce the number of cycles.
	Permanent current overload.	Check for overload of the drive unit. Check the door mechanism for stiffness or weight.
	Brake / FI fault.	Check brake, replace if necessary. If problem recurs, replace drive unit.
	FI group message.	Release of failure through command. Replace drive unit if message continues to be displayed.
	Minimum travel path not reached during initial operation.	Move the door for at least 1 second.

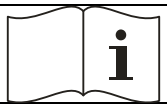
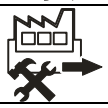
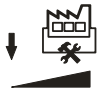
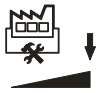
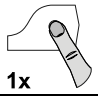
Commands	
	Display: "E" and code
Code	**Command description**
	An Open command is present. Inputs X5.3, X7.2, internal radio system, UBS control device or UBS radio receiver
	A STOP command is present. Inputs X5.2, X7.2, internal radio system, UBS control device or UBS radio receiver or simultaneous OPEN and CLOSE commands
	A CLOSE command is present. Inputs X5.4, X7.2, internal radio system, UBS control device or UBS radio receiver

Status indications	
Status display	**Description**
	Preset value for maintenance cycle counter status reached
	Dot on left is not lit: control circuit has short-circuited or is overloaded.
	Dot on right is lit: internal "WSD" wireless safety device is active.
	Function for changing the rotating direction is activated, only possible during initial operation.
	Change of rotating direction has been carried out, only possible during initial operation.

Status indications

Status display	Description
 Flashing	Emergency operation is active or programming option is blocked.
 Flashing	Teach in OPEN final limit position.
 Flashing	Teach in CLOSE final limit position.
 Flashing	UPWARDS travel active.
 Flashing	CLOSING operation active.
	Stop between the set final limit positions.
	Stop at the OPEN final limit position.
	Stop at the intermediate stop position.
	Stop at the CLOSE final limit position.
	Teaching in or deleting of WSD or radio transmitter confirmed. Blocking of programming option confirmed. Flashing display: Unblocking of programming option active.
	Interruption of the photo cell function: At first interruption of the light beam.
	Interruption of the photo cell function: When exiting the programming.

12 Explanation of symbols

Symbol	Explanation
	Prompt: Read installation instructions
	Prompt: Check
	Prompt: Note
	Prompt: Note the setting of the program below
	Default adjustment of the program
	Default adjustment of the program, value on the right
	Default adjustment of the minimum limit, dependent on drive unit
	Default adjustment of the maximum limit, dependent on drive unit
	Setting range
	Prompt: Select program or value, turn selection switch left or right
	Prompt: View program, press selection switch once
	Prompt: Save, press selection switch once

Symbol	Explanation
	Prompt: Setting via OPEN/CLOSE built in push button, open push button: Value upwards; CLOSE button: Value downwards
	Prompt: Press stop button once via built in push button
	Prompt: Save, press stop button once via built in push button
	Prompt: Save, press stop button for three seconds via built in push button
	Prompt: Reset the control, press stop button for three seconds via built in push button
	Prompt: Move to door positions
	Prompt: Move to door positions for OPEN limit switch
	Prompt: Move to pre-limit
	Prompt: Move to door positions for CLOSE limit switch

Declaration of Incorporation

pursuant to Machinery Directive 2006/42/EG
for a partly completed machine Appendix II Part B

GfA - Gesellschaft für Antriebstechnik
Dr.-Ing Hammann GmbH & Co KG
Wiesenstraße 81
40549 Düsseldorf

Declaration of Conformity

pursuant to EMC Directive 2004/108/EC

We,

GfA – Gesellschaft für Antriebstechnik,

hereby declare that the product specified in the following complies with the above-mentioned EU Directive and is only intended for installation in a door system.

TS 971

Applied standards

DIN EN 12453	Industrial, commercial and garage doors and gates
DIN EN 12978	Safety devices for power operated doors and gates
DIN EN 60335-1	Household and similar electrical appliances - Safety – Part 1: General requirements
DIN EN 61000-6-2	Electromagnetic compatibility (EMC) - Part 6-2 Generic standards - Immunity for industrial environments
DIN EN 61000-6-3	Electromagnetic compatibility (EMC) - Part 6-3 Generic standards - Emission standard for residential, commercial and light-industrial environments

We undertake to transmit, in response to a reasoned request by the authorities, the special documents for this partly completed machine.

Authorised representative for the compilation of the technical documentation

(EU address in the company)
Dipl.-Ing. Bernd Synowsky
Documentation representative

Partly completed machinery according to EC Directive 2006/42/EC is only intended to be installed in, or combined with, other machinery (or other partly completed machinery/systems) in order to form a completed machine pursuant to the Directive. This product must therefore only be put into operation when it has been determined that the complete machine/system in which it has been installed complies with the provisions of the above-mentioned directives.

Düsseldorf, 05.12.2011

Stephan Kleine
Managing Director

Signature