

CI/SfB (31.5)  
June 2018

Protecting properties  
since 1985



**SeceuroDoor**  
Industrial Doors





# Welcome to the SeceuroDoor range of steel Commercial & Industrial Doors

SWS UK products have been protecting properties since 1985.

Our steel commercial and industrial doors are a robust alternative to our aluminium range of security products and still offer versatility through the ultimate choice our complete range offers. Encompassed within the range are single skin industrial doors and insulated industrial doors. In addition, we offer hand chain operated industrial doors, steel insulated doors with tubular motors and a wide choice of industrial door motors including GfA. Choose your product, then simply pick your preferred motor. A wide choice of colours and finishes are available and by the use of different gauge slats we are able to accommodate even larger sizes than ever before.

## All SeceuroDoor products are:

- ✓ CE marked – Investing in a CE marked product means you are purchasing a product that is fully compliant with all European directives
- ✓ Approved LPCB products available
- ✓ SWS UK is an ISO9001 and ISO14001 Certified Company
- ✓ Manufactured in the UK
- ✓ Made to measure for a tailor made solution

# Reasons to Choose SeceuroDoor

- ✓ **A name you can trust**  
When buying a SeceuroDoor product you can be reassured by the values behind the name. Every SeceuroDoor shutter is CE marked and SWS UK is an ISO9001 and ISO14001 Certified Company.
- ✓ **Expert advice**  
With a full-time technical team, field support and a 24 hour helpline on hand you can be confident in choosing a product with first class backup and service.
- ✓ **Manufactured in the UK**  
Using the latest machinery and equipment, all SeceuroDoor products are proudly manufactured and assembled in either our Lancaster or London factory.
- ✓ **A solution for everyone**  
With so much choice SeceuroDoor products can accommodate most industrial door requirements, whether you need insulation, vision, or are looking for a solution for a specific budget.
- ✓ **Engineered to perfection**  
Through continuous development and specialist engineering, SeceuroDoor products offer unrivalled quality and the most advanced specifications. High emphasis is placed on ease of fitting and flexibility on site.

## Features and Benefits

- Choice of motors
- Universal, laser-cut, folded endplate (giving greater strength)
- Angles pre slotted for inset & outset
- Predrilled guide channels with low profile bolts
- Welded tabs as standard to correct coning issues & prevent slat jump if the limits are lost
- Axle predrilled & RivNuts, instead of welded nuts or studs, for ease of installation
- Slotted top slat instead of attachment strips for greater flexibility on site
- Introduction of 350 mm box & endplate for lower headroom requirements which also brings the axle better in line with the guides on smaller doors

# SeceuroDoor Product Matrix

		Overall Maximum Sizes (mm)	Slats		Motors					Heat Transmission W/m²K	Wicket Door	Vision	Standard Colour	RAL Option	Plastisol Option	Safety Edge
			Single Skin Slat	Insulated Slat	Tube Motor	Inboard Motor	Direct Drive Motor	Manual Option	Insurance Approved							
Tubular	SeceuroShield Continental 75	5800 x 3400	●		●					N/A		●	White, Black, Brown, Cream, Galvanised	●	●	●
	SeceuroShield Traditional 75	7000 x 5000	●		●					N/A	●	●	White, Black, Brown, Cream, Galvanised	●	●	●
	SeceuroShield 7501	6000 x 4800	●		●					N/A		● (Perf only)	White, Black, Brown, Cream, Galvanised	●	●	●
	SeceuroDoor 77t	6000 x 3400		●	●					4.01			Galvanised	●		●
		Clear Opening Maximum Sizes (mm)	Single Skin Slat	Insulated Slat	Tube Motor	Inboard Motor	Direct Drive Motor	Manual Option	Insurance Approved	Heat Transmission W/m²K	Wicket Door	Vision	Standard Colour	RAL Option	Plastisol Option	Safety Edge
Industrial	SeceuroDoor 75 Single Skin	7000 x 7000	●			●	●			N/A	●	●	Galvanised	●	●	●
	SeceuroDoor 77 Insulated	20 m² (Max width 6 m)		●		●	●			4.01			Galvanised	●		●
	SeceuroDoor 95 Insulated	7000 x 7000		●		●	●			3.9		●	Galvanised	●		●
	SeceuroDoor 100 Insulated	7000 x 7000		●		●	●			TBC		●	Galvanised	●	●	●
Manual	SeceuroDoor 75c Chain Op	5000 x 5000	●					●		N/A	●	●	White, Black, Brown, Cream, Galvanised	●	●	
	SeceuroDoor 77c Chain Op	5000 x 4000		●				●		4.01			Galvanised	●		



## Galvanised Steel Single Skin Continental Commercial Shutter

- This is our original commercial shutter
- White, Brown, Black and Cream as standard
- Available in electric or manual operation
- Available in 18g (POA), 20g and 22g
- Strong single skin galvanised steel profile
- Can be powder coated any RAL / BS colour
- Will reverse coil if required (will increase coil size)
- Plastisol colours available
- Manual Spring & Lock – When there is no power available for electric operation or the shutter will not be opened very often. The solution is not available for shutters over 2.8 m tall.
- Max width up to 5800 mm
- Max height up to 3400 mm
- Max area up to 20 m²
- Wind class rating: Class 3 (when used on 65 mm+ guides)

### Vision option available

- Delivers up to 25% vision (when back lit)
- Can be mixed with solid SeceuroShield 75 when only partial vision is required



## Galvanised Steel Single Skin Traditional Commercial Shutter

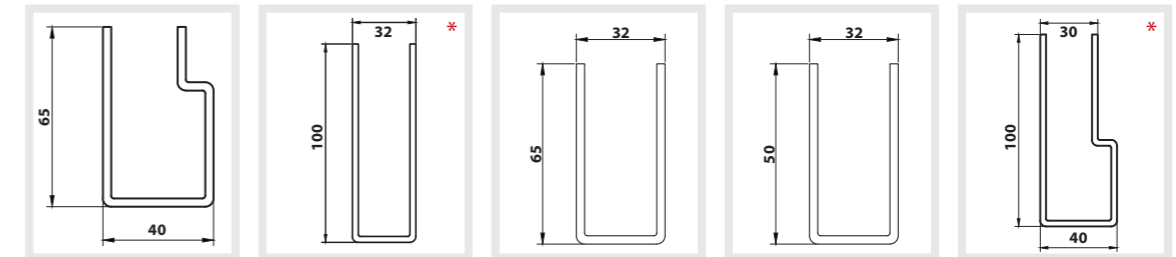
- Strong single skin galvanised steel profile
- White, Brown, Black and Cream as standard
- Available in 18g (POA), 20g and 22g
- Medium security office / commercial / industrial applications
- Spans widths up to 7000 mm
- Can be powder coated any RAL / BS colour
- Will reverse coil if required (will increase coil size)
- Plastisol colours available
- Manual Spring & Lock – When there is no power available for electric operation or the shutter will not be opened very often. The solution is not available for shutters over 2.8 m tall.
- Max width up to 7000 mm
- Max height up to 5000 mm
- Max area up to 35 m²
- Wind class rating: Class 3 (when used on 65 mm+ guides)

### Vision option available

- Delivers up to 25% vision (when back lit)
- Can be mixed with solid SeceuroShield 75 when only partial vision is required

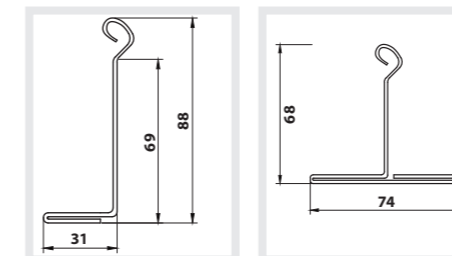
### BOTTOM RAILS AND GUIDE OPTIONS

#### TRADITIONAL ONLY

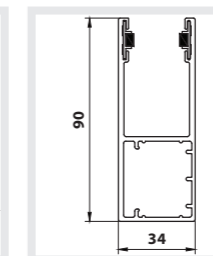


\* Optional extra

#### BOTH TRADITIONAL AND CONTINENTAL



#### CONTINENTAL ONLY

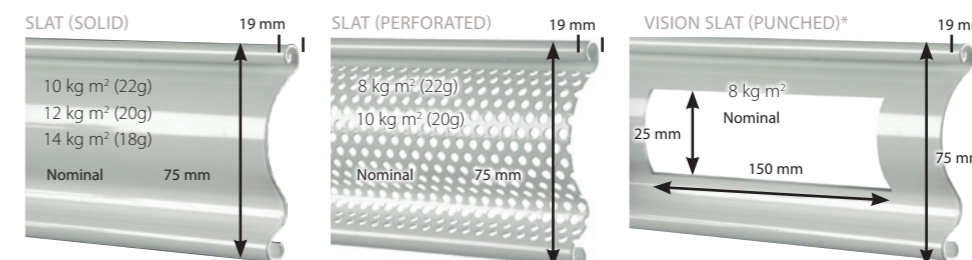


#### STOCK COLOURS FOR CURTAIN (SLATS), BOTTOM SLAT, BOX & GUIDES



**BOX & GUIDES**  
Boxes and guides are supplied in White, Brilliant White, Black, Brown, or Cream at no extra charge.

**Please note:**  
Colour references on standard product are a guide only and will not match powder coated finish.



**Punched Curtain**  
150 mm x 25 mm regular punched hole with 50 mm space between. Available as brick bond or in line configuration. Provides 25% vision. Not available in a galvanised finish, must be powder coated. Price does not include powder coating. (Priced on clear opening sizes).

\*Please note: Punched products must be powder coated

Insurance approved security shutters tested to Loss Prevention Standard 1175 (LPS1175)

The rigorous LPS 1175 burglary resistance standard is operated by the Loss Prevention Certification Board (LPCB). LPCB are the UK's leading independent certification body and the LPS 1175 standard is recognised and endorsed by 16 organisations including the Association of British Insurers and the Association of Police Officers.

- Traditional and Continental design
- White, Brown, Black and Cream as standard
- Available as solid or perforated
- Strong single skin galvanised steel profile
- Medium security office / commercial / industrial applications
- Spans widths up to 6000 mm
- Can be powder coated any RAL / BS colour
- Flexibility to mix solid and perforated slats together when only partial vision is required
- Will reverse coil if required (will increase coil size)
- Available with either traditional or continental specifications
- Only available in 22g slat
- Wind class rating: Class 3 (when used on 65 mm+ guides)

**Traditional Design**

Traditional shutter construction employing steel channel and angle guides with electric or manual operation.

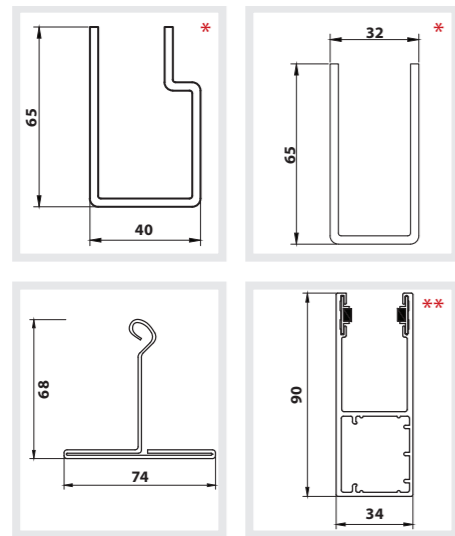
- Stronger construction, more suitable for larger sizes
- Endplate attached to angle therefore more suitable for shutters where the headplate requires additional support

**Continental Design**

A shutter with a neat continental style head box and aluminium guides for higher grade installations. The design facilitates easier installation than traditional shutters.

- Aluminium guide width 90 mm
- Neat design

BOTTOM RAILS AND GUIDE OPTIONS



\* Traditional only \*\* Continental only

STOCK COLOURS FOR CURTAIN (SLATS), BOTTOM SLAT, BOX & GUIDES

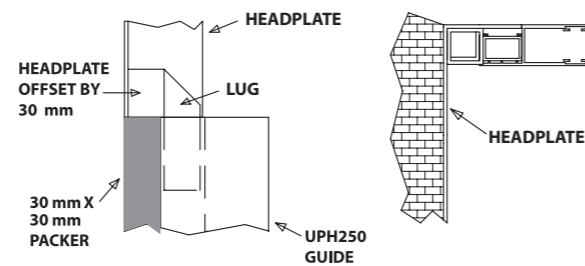


**BOX & GUIDES**  
Boxes and guides are supplied in White, Brilliant White, Black, Brown, or Cream at no extra charge.

**Please note:**  
Colour references on standard product are a guide only and will not match powder coated finish.

BOX EXTENSION

A box extension is required on built-on SeceuroShield 75 shutters when the curtain weight exceeds 172 kg on a 4" axle and 134 kg on a 5" axle. The projection is just 30 mm for face fixed shutters. If the shutter is reveal fixed the gap is made up using a 30 mm packer, as shown in the illustration. The overall width used when pricing and ordering shutters with box extensions is the overguide width (not including the box extension or 30 mm packer). If you are in any doubt please contact our technical team.



**THIS PRODUCT CAN BE POWDER COATED**  
*Please note:* that this product will be powder coated after it has been assembled.

**THIS PRODUCT CAN BE PLASTISOL COATED**  
*Please note:* this finish applies to the external face of the curtain slat only.

Galvanised insulated commercial shutter

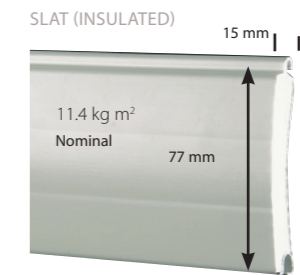
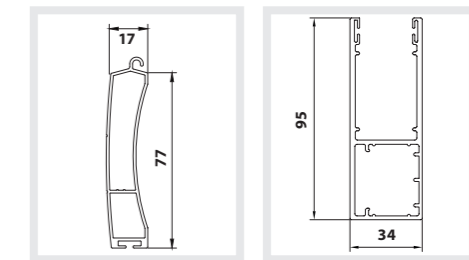
Our Insulated Commercial Shutter combines all the qualities of our robust SeceuroDoor 75 but with the added benefit of insulation.

**Thermal and Acoustic Insulation**

Minimal thermal bridges and the use of fine-pored PU rigid foam infill ensure good thermal insulation whilst curtain and sealing technology used around the entire shutter reduce noise from both inside and outside.

- Heat transmission performance for the 77 mm single slat profile 4.01 W/(m<sup>2</sup> K)
  - Max width 6000 mm
  - Max height 3400 mm
  - Max area 20 m<sup>2</sup>
  - Can be powder coated any colour, see Page 25
  - Standard guide angle is 75 mm x 50 mm
- Other sizes are available on request

SLAT, BOTTOM SLAT AND GUIDE



STANDARD CURTAIN & BOTTOM SLAT FINISH: GALVANISED

**THIS PRODUCT CAN BE POWDER COATED**  
*Please note:* that this product will be powder coated after it has been assembled.



## Galvanised steel single skin industrial door

Steel roller shutter with scrolled slat profile. A popular choice for medium security retail and industrial applications.

- Strong single skin galvanised steel profile
- Can be powder coated any RAL / BS colour
- Your choice of motor, see **Page 12**
- Available with 18g (POA), 20g or 22g steel slat
- Choice of 4 guide arrangement options, see **Pages 14-19**
- Standard guide angle is 75 mm x 50 mm. Other sizes are available on request
- Maximum width 7000 mm
- Maximum height 7000 mm
- Maximum area 49 m<sup>2</sup>
- Wind class rating: Class 3 (when used on 65 mm+ guides)

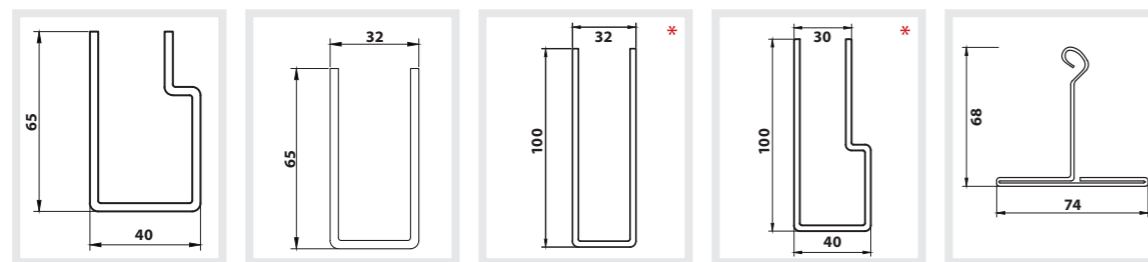
The entire SeceuroDoor range is available as either a direct drive, inboard, single phase or 3 phase.

## Galvanised steel single skin industrial door with vision

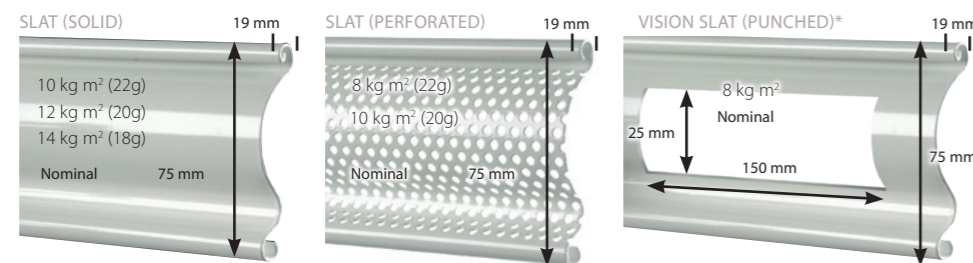
All the benefits of the SeceuroDoor 75 but with the addition of vision.

- Strong single skin galvanised steel profile
- Delivers up to 25% vision when back lit
- Suitable for commercial, industrial and retail applications
- Provides an attractive alternative to the traditional steel shutter
- Can be powder coated any RAL / BS Colour
- Your choice of motor, see **Page 12**
- Available with 18g (POA), 20g or 22g steel slat
- Choice of 4 guide arrangement options, see **Pages 14-19**
- Standard guide angle is 75 mm x 50 mm. Other sizes are available on request
- Can be used in conjunction with SeceuroDoor 75 to give partial vision
- Maximum width 7000 mm
- Maximum height 7000 mm
- Maximum area 49 m<sup>2</sup>
- Max area of vision 16 m<sup>2</sup>
- Wind class rating: Class 3 (when used on 65 mm+ guides)

BOTTOM RAILS AND GUIDE OPTIONS FOR BOTH PRODUCTS ABOVE



\* Optional extra



### Punched Curtain

150 mm x 25 mm regular punched hole with 50 mm space between. Available as brick bond or in line configuration. Provides 25% vision. Not available in a galvanised finish, must be powder coated. Price does not include powder coating. (Priced on clear opening sizes).

\*Please note: Punched products must be powder coated

**THIS PRODUCT CAN BE POWDER COATED**  
Please note: that this product will be powder coated after it has been assembled.

**THIS PRODUCT CAN BE PLASTISOL COATED**  
Please note: this finish applies to the external face of the curtain slat only.

### MOTOR OPTIONS

Comes with a GfA motor as standard. See **Page 12** for further options.



## Insulated industrial door

Our Insulated Commercial Shutter combines all the qualities of our robust SeceuroDoor 75 but with the added benefit of insulation.

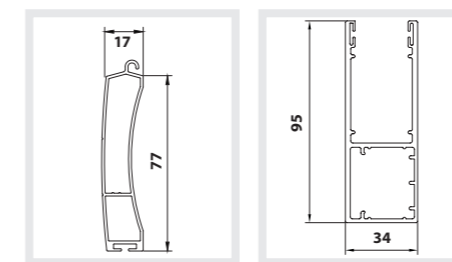
### Thermal and Acoustic Insulation

Minimal thermal bridges and the use of fine-pored PU rigid foam infill ensure good thermal insulation whilst curtain and sealing technology used around the entire shutter reduce noise from both inside and outside.

- Heat transmission performance for the 77 mm single slat profile 4.01 W/(m<sup>2</sup> K)
  - Max width 6000 mm
  - Max area 20 m<sup>2</sup>
  - Your choice of motor, see **Page 12**
  - Can be powder coated any colour, see **Page 25**
  - Choice of 4 guide arrangement options, see **Pages 14-19**
  - Standard guide angle is 75 mm x 50 mm
- Other sizes are available on request

The entire SeceuroDoor range is available as either a direct drive, inboard, single phase or 3 phase.

SLAT, BOTTOM SLAT AND GUIDE



SLAT (INSULATED)



STANDARD CURTAIN & BOTTOM SLAT FINISH: GALVANISED

**THIS PRODUCT CAN BE POWDER COATED**  
Please note: that this product will be powder coated after it has been assembled.

### MOTOR OPTIONS

Comes with a GfA motor as standard. See **Page 12** for further options.



## Insulated industrial door

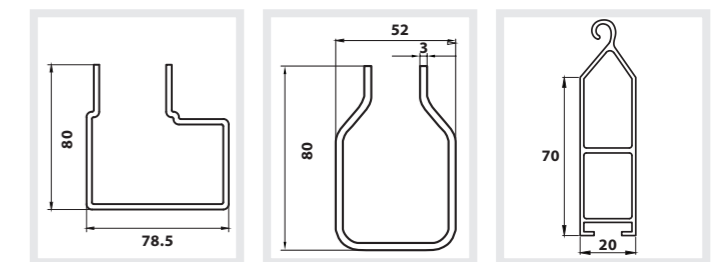
This insulated steel profile is especially resistant to damage and reduces deflection. With the option of interior and exterior identical colour coating our insulated shutter can easily be blended into the look of any building yet is also available with a galvanised finish.

### Thermal and Acoustic Insulation

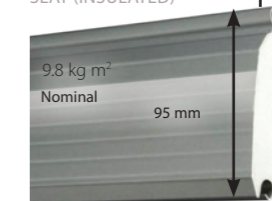
Minimal thermal bridges and the use of fine-pored PU rigid foam infill ensure good thermal insulation whilst curtain and sealing technology used around the entire shutter reduce noise from both inside and outside.

- Heat transmission performance for an operational door unit 3.9W/(m<sup>2</sup> K)
- Acoustic reduction rating of 27 dB
- Max width 7000 mm
- Max height 7000 mm
- Max area 49 m<sup>2</sup>
- Your choice of motor, see **Page 12**
- Choice of 4 guide arrangement options, see **Pages 14-19**
- Standard guide angle is 100 mm x 50 mm
- Vision option available: 100 mm x 55 mm Clear Perspex Vision Panel with a minimum of 200 mm space in between
- Wind class rating: Class 3

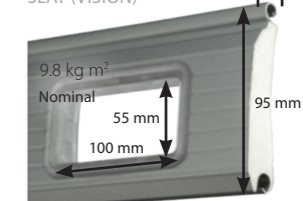
SLAT, BOTTOM SLAT AND GUIDES



SLAT (INSULATED)



SLAT (VISION)



OPTIONAL COLOURS FOR CURTAIN (SLATS), BOTTOM SLAT, BOX & GUIDES



Coloured slats may be subject to longer lead times, please get in touch for more info.

STANDARD CURTAIN & BOTTOM SLAT FINISH: GALVANISED

Bottom slat, box & guides available in a powder coat finish also. Charges apply, see **Page 25**

Please note: Colour references on standard product are a guide only and will not match powder coated finish.

## Hardened steel insulated door

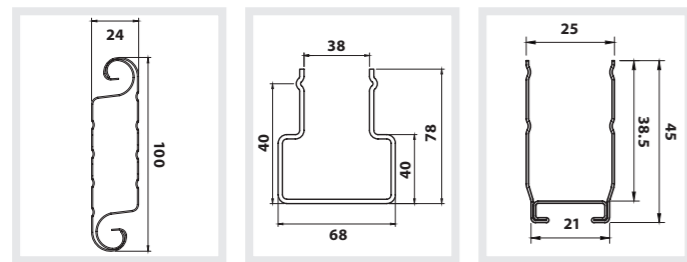
The twinwall steel makes this profile especially resistant to damage and reduces deflection.

### Thermal and Acoustic Insulation

Minimal thermal bridges and the use of CFC free insulation infill ensure good thermal insulation whilst curtain and sealing technology used around the entire shutter reduce noise from both inside and outside.

- Heat transmission performance for the 100 mm twinwall slat profile is TBC
- Max width 7000 mm
- Max height 7000 mm
- Max area 49 m<sup>2</sup>
- Your choice of motor, see **Page 12**
- Can be powder coated any colour, see **Page 25**
- Choice of 4 guide arrangement options, see **Pages 14-19**
- Standard guide angle is 100 mm x 50 mm
- Vision option available – 200 mm x 55 mm Clear Perspex Vision Panel with a minimum of 200 mm space in between
- Wind class rating: Class 5

### GUIDE, SLAT AND BOTTOM SLAT



**THIS PRODUCT CAN BE POWDER COATED**

**Please note:** that this product will be powder coated after it has been assembled.  
**Please note:** this finish applies to the external face of the curtain slat only.

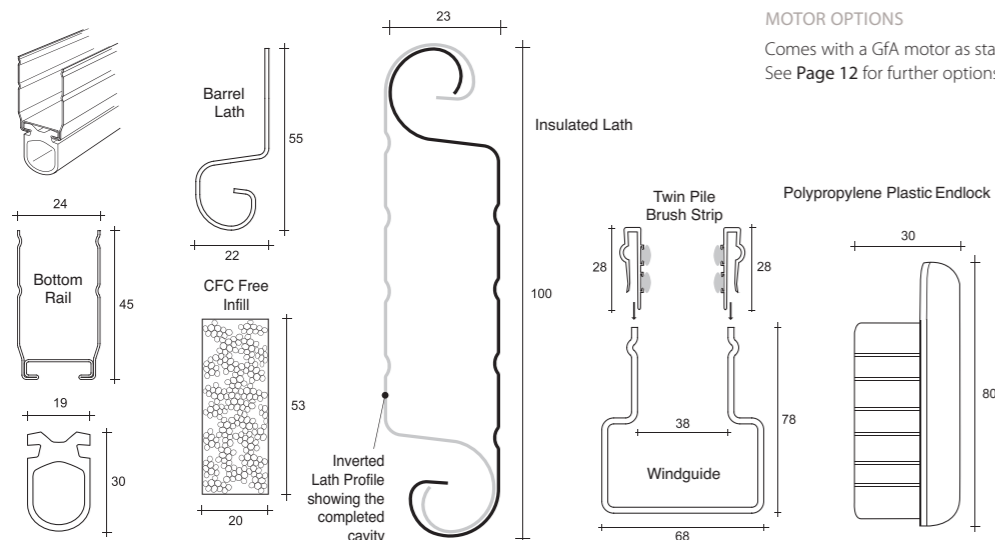


**THIS PRODUCT CAN BE PLASTISOL COATED**

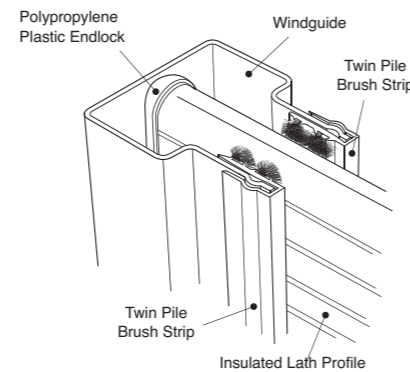
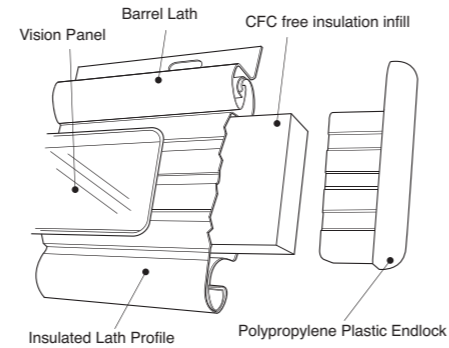
**Please note:** this finish applies to the external face of the curtain slat only.

### MOTOR OPTIONS

Comes with a GfA motor as standard. See **Page 12** for further options.



EPDM Rubber Weather Seal

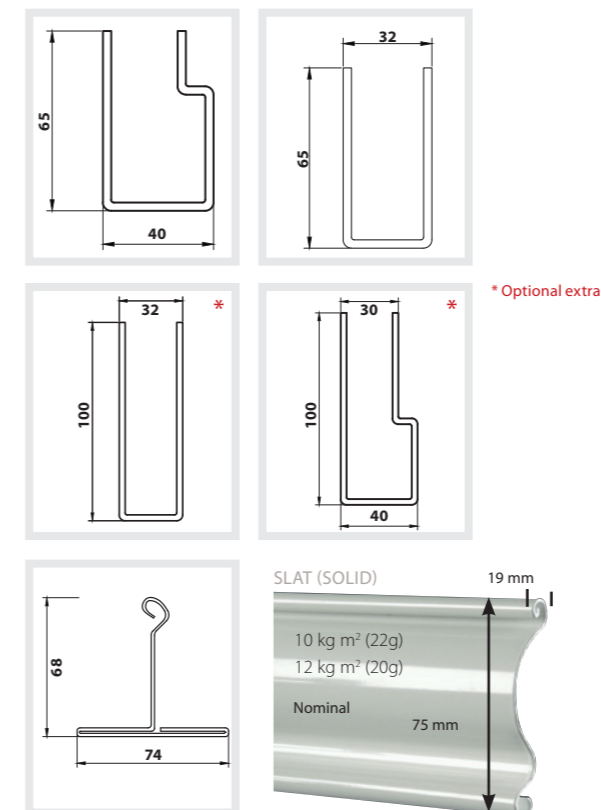


## Industrial door

Our manual chain operated shutter combines all the qualities of our robust SeceuroDoor 75 but with the added benefit of manual operation.

- Max width 5000 mm
- Max height 5000 mm
- Max area 25 m<sup>2</sup>
- Can be powder coated any colour, see **Page 25**
- Choice of 4 guide arrangement options, see **Pages 14-19**
- Standard guide angle is 75 mm x 50 mm  
Other sizes are available on request
- Vision option available, see **Page 8**
- Wind class rating: Class 3 (when used on 65 mm+ guides)

### SLAT, BOTTOM RAIL AND GUIDE OPTIONS



**THIS PRODUCT CAN BE POWDER COATED**

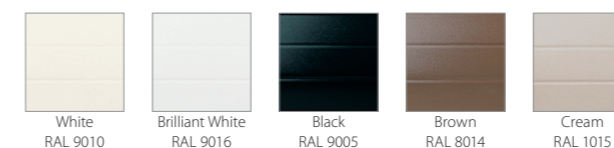
**Please note:** that this product will be powder coated after it has been assembled.



**THIS PRODUCT CAN BE PLASTISOL COATED**

**Please note:** this finish applies to the external face of the curtain slat only.

### STOCK COLOURS FOR CURTAIN (SLATS), BOTTOM SLAT, BOX & GUIDES



### BOX & GUIDES

Boxes and guides are supplied in White, Brilliant White, Black, Brown, or Cream at no extra charge.

### Please note:

Colour references on standard product are a guide only and will not match powder coated finish.

## Insulated industrial door

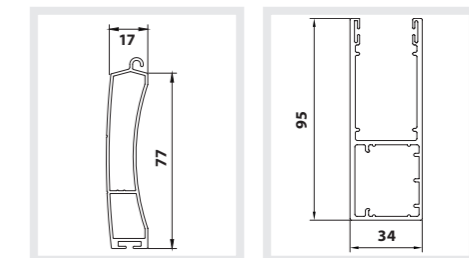
Our Insulated Commercial Shutter combines all the qualities of our robust SeceuroDoor 75 but with the added benefit of insulation.

### Thermal and Acoustic Insulation

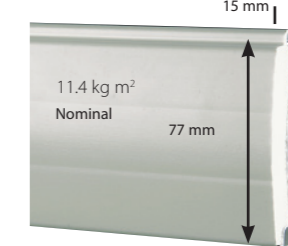
Minimal thermal bridges and the use of fine-pored PU rigid foam infill ensure good thermal insulation whilst curtain and sealing technology used around the entire shutter reduce noise from both inside and outside.

- Heat transmission performance for an operational door unit 4.01 W/(m<sup>2</sup> K)
- Max width 5000 mm
- Max height 4000 mm
- Max area 20 m<sup>2</sup>
- Can be powder coated any colour, see **Page 25**
- Choice of 4 guide arrangement options, see **Pages 14-19**
- Standard guide angle is 75 mm x 50 mm  
Other sizes are available on request

### SLAT, BOTTOM SLAT AND GUIDE



### SLAT (INSULATED)



### STANDARD CURTAIN & BOTTOM SLAT FINISH: GALVANISED



**THIS PRODUCT CAN BE POWDER COATED**

**Please note:** that this product will be powder coated after it has been assembled.

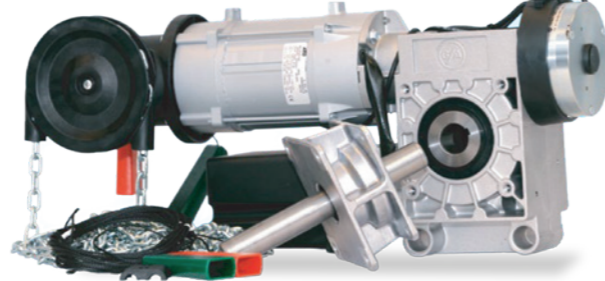
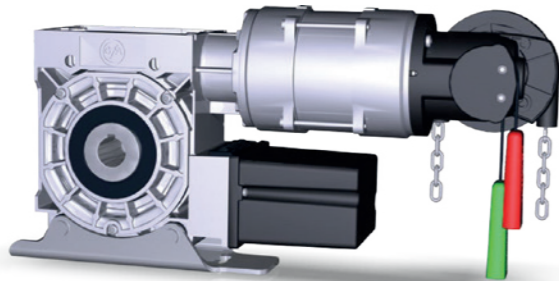
# SeceuroDoor Motor Options



Motor Spec			Motor Types		Power Supply		Usage
Motor	Torque (Nm)	RPM	Outboard (Direct Drive)	Inboard (Chain Drive)	Single Phase	Three Phase	Max Cycles per Hour
17/15	170	15	●			●	20
25/15	250	15	●			●	20
35/15	350	15	●			●	16
45/15	450	15	●			●	12
55/15	550	15	●			●	16
65/10	650	10	●			●	10
85/10	850	10	●			●	14
25/10W – Mini	250	10	●		●		8
45/07W	450	7	●		●		8
Ranger 90	90	32		●		●	16
Ranger 90W	70	32		●	●		12
Ranger 150	150	48		●		●	12

Safedrive® 35/15 to 65/10

Ranger 150



**Safedrive®**  
Drive Systems for non counter-balanced Industrial Doors

- Models from 170 Nm to 1800 Nm
- High precision worm drive gearbox
- Range of output speeds and torques
- Horizontal or vertical mounting
- Safety brake incorporated
- Low level hand chain operation as standard
- Plug-connected control equipment
- Certified to BS EN 12453

**Ranger 90 & 150**  
Drive Systems for Industrial Rolling Shutters

- Range of output speeds and torques
- Available with either digital or mechanical limits
- Horizontal or vertical mounting
- Low level hand chain operation as standard
- Plug-connected control equipment
- Certified to BS EN 12453:2001-02



Link Controls

Ellard and Link motors are also available, price on application.

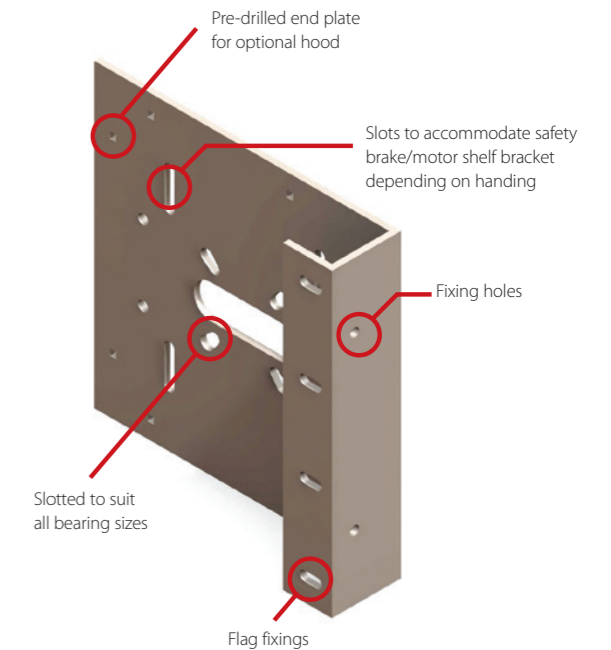
# Installation Options for SeceuroDoor Industrial Door

We are able to offer four standard variations of guide angle arrangement. The appropriate solution will depend on the structure the product is being fitted to and the application.

Drawings are available for each arrangement type, see pages 14-19.

	Arrangement	Guide angle inset or outset	Drawing reference	Page number
Motor	Face Fix	Inset/Outset	INDUS 001	14
	Reveal	Outset	INDUS 002	15
	Mixed	Inset/Outset	INDUS 003 & INDUS 004	16 & 17
Chain	Face	Inset/Outset	INDUS 005	18
	Reveal	Outset	INDUS 006	19

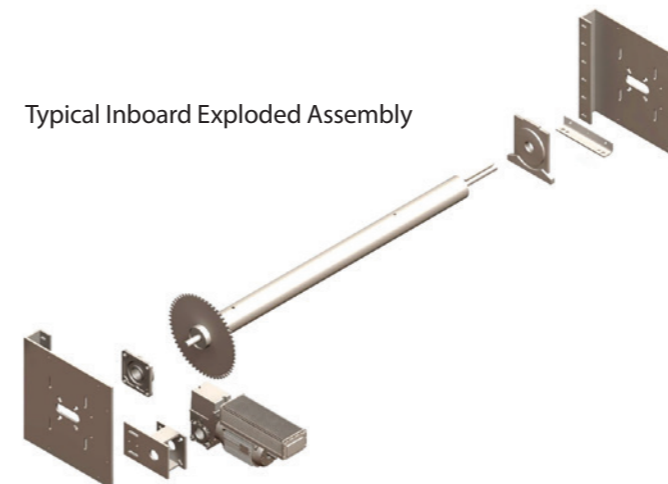
## Universal, Laser-cut, Folded End Plate (Motorised shown)



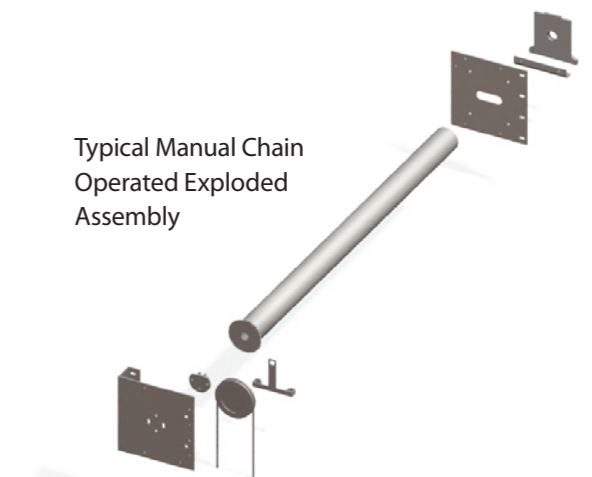
Typical Direct Drive Exploded Assembly



Typical Inboard Exploded Assembly



Typical Manual Chain Operated Exploded Assembly



SECEURODOOR INDUSTRIAL DOOR - FACE FIX - 75  77  95  100

THIS DRAWING MUST BE RETURNED WITH AN ORDER FORM

SINGLE PHASE POWER:		3 PHASE POWER:			
INSET ANGLE	E	OUTSET ANGLE	E		
END PLATE:	350	400	450	500	550

GUIDE SIZE - 20g/22g (75x50 Guide Angle) (Straight) = G  65  100

GUIDE SIZE - 20g/22g (75x50 Guide Angle) (Wind) = G  65  100

GUIDE SIZE - 77mm Insulated Slat (75x50 Guide Angle) = G  95

GUIDE SIZE - 95mm / 100mm Insulated Slat (100x50 Guide Angle) (Straight) = G  80

GUIDE SIZE - 95mm Insulated Slat (100x50 Guide Angle) (Wind) = G  80

OVERALL HEIGHT = B + C + END PLATE

CLEAR OPENING (B) =

OPENING WIDTH (A) =  

OVER ANGLE = A + 2 Guides + 10mm

BETWEEN PLATES = A + 2 Guides + 174mm

VIEWED FROM

HANG DOWN (C)

STRUCTURE MUST BE CAPABLE OF CARRYING SHUTTER WEIGHT APPROX 25kg / Sqm

THIS DRAWING IS THE PROPERTY OF SWS

NOT TO SCALE	DRAWN BY: PPC	COMPANY:	QUANTITY:	HANG DOWN	550
DATE: 09/10/15	REV: 4	JOB REF:		20G	50mm
DWG NO.: <b>INDUS001</b>		SIGNATURE:		22G	50mm
		DATE:		77	80mm
				95	100mm
				100	100mm

SECEURODOOR INDUSTRIAL DOOR - REVEAL FIX - 75  77  95  100

THIS DRAWING MUST BE RETURNED WITH AN ORDER FORM

SINGLE PHASE POWER:		3 PHASE POWER:			
OUTSET ANGLE	E	END PLATE:	350	400	450

GUIDE SIZE - 20g/22g (75x50 Guide Angle) (Straight) = G  65  100

GUIDE SIZE - 20g/22g (75x50 Guide Angle) (Wind) = G  65  100

GUIDE SIZE - 77mm Insulated Slat (75x50 Guide Angle) = G  95

GUIDE SIZE - 95mm / 100mm Insulated Slat (100x50 Guide Angle) (Straight) = G  80

GUIDE SIZE - 95mm Insulated Slat (100x50 Guide Angle) (Wind) = G  80

OVERALL HEIGHT = B + C + END PLATE

CLEAR OPENING (B) =

STRUCTURAL OPENING WIDTH = A + 2 Guides + 232mm

CLEAR OPENING WIDTH (A) =  

OVER ANGLE = A + 2 Guides + 10mm

BETWEEN PLATES = A + 2 Guides + 174mm

VIEWED FROM

HANG DOWN (C)

STRUCTURE MUST BE CAPABLE OF CARRYING SHUTTER WEIGHT APPROX 25kg / Sqm

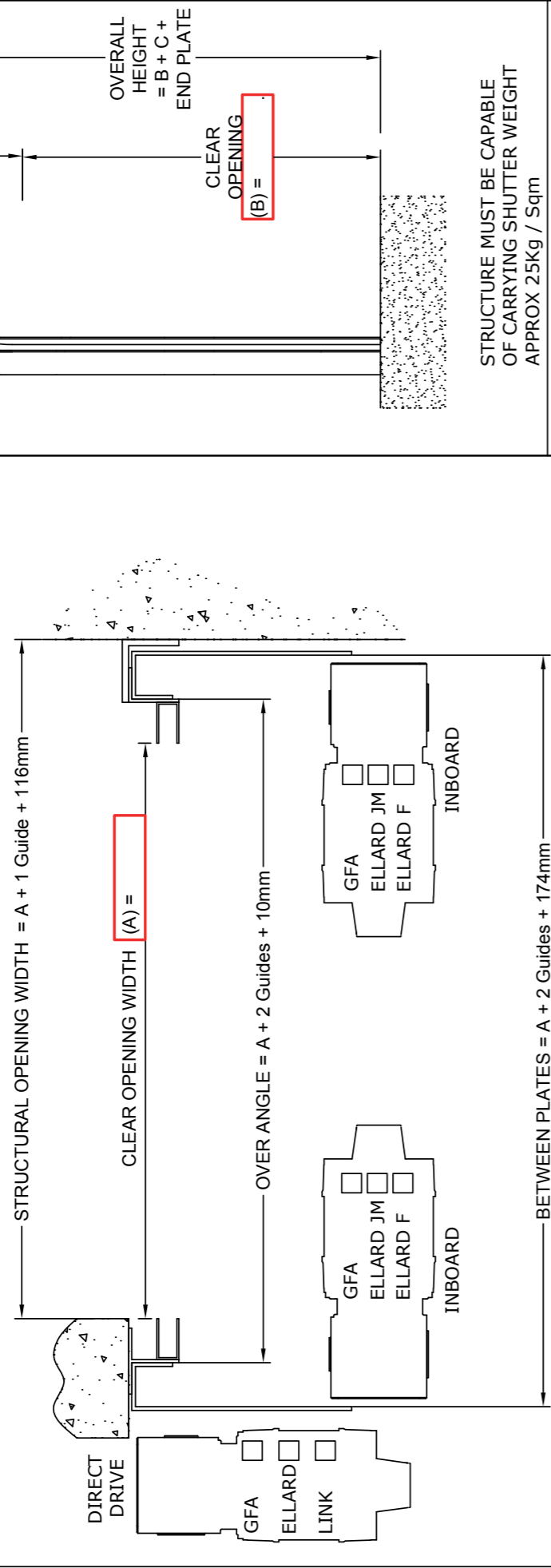
THIS DRAWING IS THE PROPERTY OF SWS

NOT TO SCALE	DRAWN BY: PPC	COMPANY:	QUANTITY:	HANG DOWN	550
DATE: 09/10/15	REV: 4	JOB REF:		20G	50mm
DWG NO.: <b>INDUS002</b>		SIGNATURE:		22G	50mm
		DATE:		77	80mm
				95	100mm
				100	100mm



SECEURODOOR INDUSTRIAL DOOR - LH FACE FIX / RH REVEAL FIX - 75  77  95  100  THIS DRAWING MUST BE RETURNED WITH AN ORDER FORM

SINGLE PHASE POWER:	3 PHASE POWER:			
INSET ANGLE (Left Only)	E	OUTSET ANGLE (Left or Right)	E	
END PLATE:	350	400	450	500
GUIDE SIZE - 20g/22g (75x50 Guide Angle) (Straight) = G	65	65	65	100
GUIDE SIZE - 20g/22g (75x50 Guide Angle) (Wind) = G	65	65	65	100
GUIDE SIZE - 77mm Insulated Slat (75x50 Guide Angle) = G				95
GUIDE SIZE - 95mm / 100mm Insulated Slat (100x50 Guide Angle) (Straight) = G				80
GUIDE SIZE - 95mm Insulated Slat (100x50 Guide Angle) (Wind) = G				80

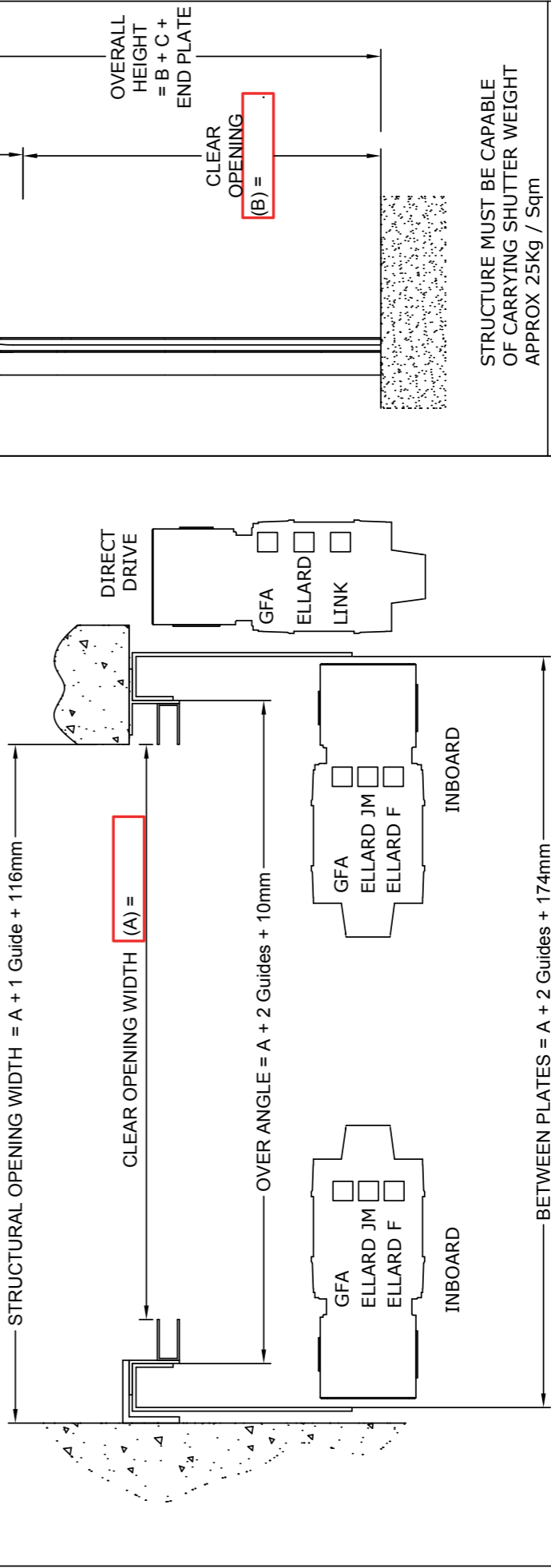


STRUCTURE MUST BE CAPABLE OF CARRYING SHUTTER WEIGHT APPROX 25kg / Sqm

  THIS DRAWING IS THE PROPERTY OF SWS	NOT TO SCALE	QUANTITY:	COMPANY:	END PLATE SELECTION BY OPENING HEIGHT							
	DRAWN BY: PPC			Hang Down	350	400	450	500	550		
	DATE: 09/10/15			20G	50mm	2-3.8m	3.8-5m	5-6m	6-7m		
	REV: 4			22G	50mm	2-3.8m	3.8-5m				
	DWG NO.: INDUS003			77	80mm	2-3m	3-4m	4-5m			
				95	100mm	2-3m	3-4m	4-5m	5-6m		
				100	100mm			2-3-5m	3.5-4.5m	4.5-5.8m	5.8-7m

SECEURODOOR INDUSTRIAL DOOR - LH REVEAL FIX / RH FACE FIX - 75  77  95  100  THIS DRAWING MUST BE RETURNED WITH AN ORDER FORM

SINGLE PHASE POWER:	3 PHASE POWER:			
INSET ANGLE (Right Only)	E	OUTSET ANGLE (Left or Right)	E	
END PLATE:	350	400	450	500
GUIDE SIZE - 20g/22g (75x50 Guide Angle) (Straight) = G	65	65	65	100
GUIDE SIZE - 20g/22g (75x50 Guide Angle) (Wind) = G	65	65	65	100
GUIDE SIZE - 77mm Insulated Slat (75x50 Guide Angle) = G				95
GUIDE SIZE - 95mm / 100mm Insulated Slat (100x50 Guide Angle) (Straight) = G				80
GUIDE SIZE - 95mm Insulated Slat (100x50 Guide Angle) (Wind) = G				80



STRUCTURE MUST BE CAPABLE OF CARRYING SHUTTER WEIGHT APPROX 25kg / Sqm

  THIS DRAWING IS THE PROPERTY OF SWS	NOT TO SCALE	QUANTITY:	COMPANY:	END PLATE SELECTION BY OPENING HEIGHT							
	DRAWN BY: PPC			Hang Down	350	400	450	500	550		
	DATE: 09/10/15			20G	50mm	2-3.8m	3.8-5m	5-6m	6-7m		
	REV: 4			22G	50mm	2-3.8m	3.8-5m				
	DWG NO.: INDUS004			77	80mm	2-3m	3-4m	4-5m			
				95	100mm	2-3m	3-4m	4-5m	5-6m		
				100	100mm			2-3-5m	3.5-4.5m	4.5-5.8m	5.8-7m

SECEURODOOR INDUSTRIAL DOOR CHAIN OPERATED MANUAL - FACE FIX - 75  77  THIS DRAWING MUST BE RETURNED WITH AN ORDER FORM

INSET ANGLE	E	OUTSET ANGLE	E	75	77	100	100
				GUIDE SIZE - 20g/22g (75x50 Guide Angle) (Straight) = G		65	100
				GUIDE SIZE - 20g/22g (75x50 Guide Angle) (Wind) = G		65	100
				GUIDE SIZE - 77mm Insulated Slat (75x50 Guide Angle) = G		95	

HANDING: LH  RH

END PLATE: 400

OVERALL HEIGHT = B + C + END PLATE

CLEAR OPENING (B) =  

HANG DOWN (C)

VIEWED FROM ←

OPENING WIDTH (A) =  

OVER ANGLE = A + 2 Guides + 10mm

BETWEEN PLATES = A + 2 Guides + 109mm

LEFT HAND OPERATION SHOWN

STRUCTURE MUST BE CAPABLE OF CARRYING SHUTTER WEIGHT APPROX 25Kg / Sqm

NOT TO SCALE							
DRAWN BY:	PBS	COMPANY:		Hang Down:	400	QUANTITY:	
DATE:	27/1/16	JOB REF:		20G	50mm		2-5m
REV:	2	SIGNATURE:		22G	50mm		2-5m
DWG NO.:	INDUS005	DATE:		77	80mm		2-4m

SecuroDoor

Industrial Doors

THIS DRAWING IS THE PROPERTY OF SWS

STRUCTURE MUST BE CAPABLE OF CARRYING SHUTTER WEIGHT APPROX 25Kg / Sqm

SECEURODOOR INDUSTRIAL DOOR CHAIN OPERATED MANUAL - REVEAL FIX - 75  77  THIS DRAWING MUST BE RETURNED WITH AN ORDER FORM

OUTSET ANGLE	E	OUTSET ANGLE	E	75	77	100	100
				GUIDE SIZE - 20g/22g (75x50 Guide Angle) (Straight) = G		65	100
				GUIDE SIZE - 20g/22g (75x50 Guide Angle) (Wind) = G		65	100
				GUIDE SIZE - 77mm Insulated Slat (75x50 Guide Angle) = G		95	

HANDING: LH  RH

END PLATE: 400

OVERALL HEIGHT = B + C + END PLATE

CLEAR OPENING (B) =  

HANG DOWN (C)

VIEWED FROM ←

STRUCTURAL OPENING WIDTH = A + 2 Guides + 220mm

CLEAR OPENING WIDTH (A) =  

OVER ANGLE = A + 2 Guides + 10mm

BETWEEN PLATES = A + 2 Guides + 109mm

LEFT HAND OPERATION SHOWN

STRUCTURE MUST BE CAPABLE OF CARRYING SHUTTER WEIGHT APPROX 25Kg / Sqm

NOT TO SCALE							
DRAWN BY:	PPC	COMPANY:		Hang Down:	400	QUANTITY:	
DATE:	28/01/16	JOB REF:		20G	50mm		2-5m
REV:	3	SIGNATURE:		22G	50mm		2-5m
DWG NO.:	INDUS006	DATE:		77	80mm		2-4m

SecuroDoor

Industrial Doors

THIS DRAWING IS THE PROPERTY OF SWS

STRUCTURE MUST BE CAPABLE OF CARRYING SHUTTER WEIGHT APPROX 25Kg / Sqm



# Industrial Door Order Form

Revision number: ID003

**ORDER FORM** Fax: (01524) 772411  
Tel: (01524) 772400  
London Tel: (020) 8540 1717  
Email: [orders@swsuk.co.uk](mailto:orders@swsuk.co.uk)

Customer Ref No: .....

Customer: .....

Contact Name: .....

Contact Number: .....

Purchase Order No: .....

Order Date: .....

Normal delivery run: w/c  DD  MM Specific delivery date – POA  DD  MM  YY

Palletised – POA  Collection from Cloughton  Collection from London

Delivery to your premises  Delivery to site

Site Delivery Address: .....

Site Contact: .....

Contact Number: .....

CUSTOMER MUST ENSURE A SUITABLE METHOD OF UNLOADING UPON DELIVERY.  
2 MAN OFFLOAD AVAILABLE AT A SURCHARGE.

Quote Reference  Drawing No.  Office Use

Quantity  Door Ref  Dimension A  Dimension B

Use separate order form unless doors are identical Clear Opening Width  Clear Opening Height

Curtain Profile (Galv and solid as standard)  75 single skin – 22g  77 Insulated  100 Insulated

75 single skin – 20g  95 Insulated  External

Motor Hand  Left  Right  3 Phase  Single Phase

(viewed from under coil)

Power Supply  3 Phase  Single Phase

Motor/Drive End Fitment

Face Fit  Inboard Motor Fit  Reveal Fit

Inset Angle  Inset Angle

Outset Angle  Outset Angle

Non-Drive End Fitment

Face Fit  Reveal Fit

Inset Angle

Outset Angle

Motor Options

GfA  Face Fit  Inboard/Reveal

Link

Ellard

Ellard JM

Guide Options

75 single skin  65 mm  100 mm  100 mm

77 Insulated  95 mm

95 Insulated  80 mm

100 Insulated  80 mm

Curtain & Colour Options

75 single skin  Punched  Perforated

95 Insulated  Punched & Glazed

100 Insulated  Punched & Glazed

Curtain Colour (RAL, BS or Plastisol)

Guides & Box Colour (RAL or BS)

Endplate Size

350  400  450  500  550

(Refer to pricelist or drawing)

Box Covers

Fascia  Canopies/Hood

Motor Box Cover  Endplate Sleeve

No Hoods

Other Options

Keyswitch

Interlocked Bullet Locks (Non-windlocked curtains only)

Bottom rail rubber D strip

GfA only Wired Safety Edge with TS970 Controller

GfA only Wireless Safety Edge with TS971 Controller

Signature: .....

Print Name: .....

Date: .....

Accessories/Special Requirements

Revision number: TB005  
**ORDER FORM** Fax: (01524) 772411  
Tel: (01524) 772400  
London Tel: (020) 8540 1717  
Email: [orders@swsuk.co.uk](mailto:orders@swsuk.co.uk)

# Commercial Shutter Order Form (Tubular Motor)

Customer Ref No: .....

Customer: .....

Contact Name: .....

Contact Number: .....

Purchase Order No: .....

Order Date: .....

Normal delivery run: w/c  DD  MM Specific delivery date – POA  DD  MM  YY

Palletised – POA  Collection from Cloughton  Collection from London

Delivery to your premises  Delivery to site

Site Delivery Address: .....

Site Contact: .....

Contact Number: .....

CUSTOMER MUST ENSURE A SUITABLE METHOD OF UNLOADING UPON DELIVERY.  
2 MAN OFFLOAD AVAILABLE AT A SURCHARGE.

Quote Reference  Drawing No.  Office Use

Quantity  Door Ref  Dimension A  Dimension B

Use separate order form unless doors are identical Overall Width  Overall Height

Curtain Profile (Galv and solid as standard)  75 single skin – 22g  77 Insulated (Not compatible with T or L rail)

75 single skin – 20g  External

SeceuroShield Style

Traditional standard 75  7501 upgrade

Continental standard 75

Traditional insulated 77

Motorised Shutter Options

Left (viewed from the coil side of the door)  Right  NRG  Somfy (surcharge applies)

Shutter usage:  Window  Door

Manual Override  Exit letter  Interlocked Bullet Locks (Non-windlocked curtains only)

Viewed from the coil side of the door

Viewed from the coil side of the door

Height from floor

Manual Shutter Options

Bottom slat lock  Bullet Locks

Lock  Under Coil  Height from floor

position:  Flat Back

Traditional Shutter Fitment Options

Face fitted\*  Left  Right

Side fitted

Inset angle

Outset angle

Traditional Guide Options

Standard Channel  50  65  100

22g

20g

Wind Channel  65\*  100

Continental Shutter Fitment Options

Face fitted\*  Left  Right

Side fitted

Curtain & Colour Options

75 single skin  Punched  Perforated

Curtain Colour (RAL, BS or Plastisol)

Guides & Box Colour (RAL or BS)

7500 Bottom Rail Options

T-rail\*  L-rail  L-rail Reversed

Bottom T-rail rubber D strip

Box Covers  Fascia  Canopies/Hood

Other Options

Keyswitch  Group command

Remote control  Photocell

\*Mandatory for 7501 approval

Accessories/Special Requirements

Signature: .....

Print Name: .....

Date: .....



# Manual Chain Operated Industrial Door Order Form

**ORDER FORM** Fax: (01524) 772411  
Tel: (01524) 772400  
London Tel: (020) 8540 1717  
Email: [orders@swsuk.co.uk](mailto:orders@swsuk.co.uk)

Revision number: MC001

Customer Ref No: .....

Customer: .....

Contact Name: .....

Contact Number: .....

Purchase Order No: .....

Order Date: .....

Normal delivery run: w/c  DD  MM Specific delivery date – POA  DD  MM  YY

Palletised – POA  Collection from Cloughton

Delivery to your premises  Delivery to site

Site Delivery Address: .....

Site Contact: .....

Contact Number: .....

CUSTOMER MUST ENSURE A SUITABLE METHOD OF UNLOADING UPON DELIVERY.  
2 MAN OFFLOAD AVAILABLE AT A SURCHARGE.

Quote Reference  Drawing No.  Office Use

Quantity  Door Ref  Dimension A  Dimension B  Curtain Profile (Galv and solid as standard)

75 single skin – 22g  77 Insulated

75 single skin – 20g  Internal  External

Use separate order form unless doors are identical Clear Opening Width  Clear Opening Height

**Hand of Operation**  
 Left  Right (viewed from under coil)

**Drive End Fitment**  
**Face Fit**  
 Inset Angle  Reveal Fit  
 Outset Angle

**Non-Drive End Fitment**  
**Face Fit**  
 Inset Angle  Reveal Fit  
 Outset Angle

**Guide Options**  
Straight Channel  65 mm  100 mm  65 mm  100 mm  
77 Insulated  95 mm Wind Channel

**Curtain & Colour Options**  
 75 single skin  Punched  Perforated

**Curtain Colour** (RAL, BS or Plastisol)

**Guides & Box Colour** (RAL or BS)

**Endplate Size**  
 400 (Refer to price list or drawing)

**Box Covers**  
 Fascia  Canopies/Hood  
 No Hoods  Endplate Sleeve

**Other Options**  
 Bullet Locks (Non-windlocked curtains only) Height from floor   
 Bottom rail rubber D strip

**Accessories/Special Requirements**

Signature: .....

Print Name: .....

Date: .....



# Industrial Door Sloping Bottom Slat Order Form

Revision number: SB003  
**ORDER FORM** Fax: (01524) 772411  
Tel: (01524) 772400  
London Tel: (020) 8540 1717  
Email: [orders@swsuk.co.uk](mailto:orders@swsuk.co.uk)

Customer  Order date  Purchase order no.  Customer/job ref.

**THIS ORDER FORM MUST BE RETURNED WITH A SECEURODOOR OR A SECEUROSHIELD ORDER FORM WHEN A SLOPING BOTTOM SLAT IS REQUIRED.**

Please ensure that you answer all the questions on the form to prevent your order from being delayed. **Please note:** This order form is accompanied by information in the right hand column detailing important surveying and ordering advice. Please tick this box to confirm that you have read this information.

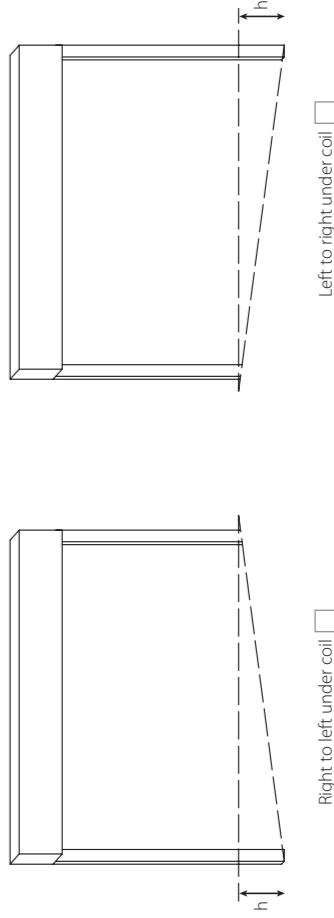
**1. ITEM REFERENCE:**  
Overall door width (mm) [max. 5000 mm wide]:

**2. BOTTOM SLAT TYPE:**  
L  T

**3. DOOR TYPE:**  
SeceuroShield 75  SeceuroDoor 77i  SeceuroDoor 75  SeceuroDoor 75c  SeceuroDoor 77c N/A  
SeceuroDoor 77  SeceuroDoor 95 N/A  SeceuroDoor 100 N/A

**4. BOTTOM SLAT COLOUR:**  
Height difference (h) see diagrams below (mm):

**5. PLEASE SELECT THE PICTURE BELOW THAT SHOWS THE CORRECT SLOPE, ALWAYS VIEWED FACING THE COIL:**



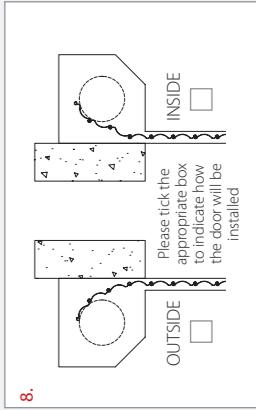
**6. SLOPING BOTTOM SLAT TO BE SUPPLIED ATTACHED TO THE CURTAIN?**

YES  NO  (tick as appropriate) will be supplied attached if not specified

**7. WILL THIS DOOR BE CONTROLLED BY A REMOTE CONTROL?**

YES  NO  (tick as appropriate)

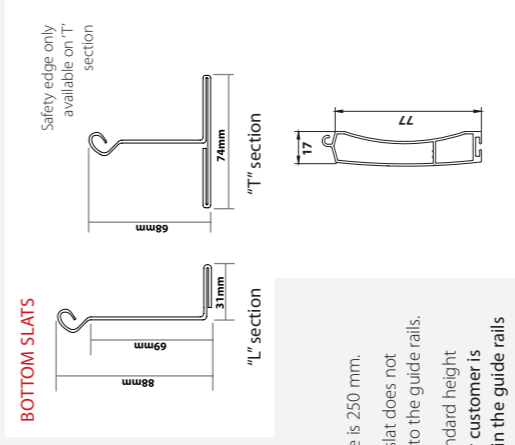
Please note if a bottom slat transmitter is required it will have to be installed on the side with the shorter guide rail.



## SLOPING BOTTOM SLATS

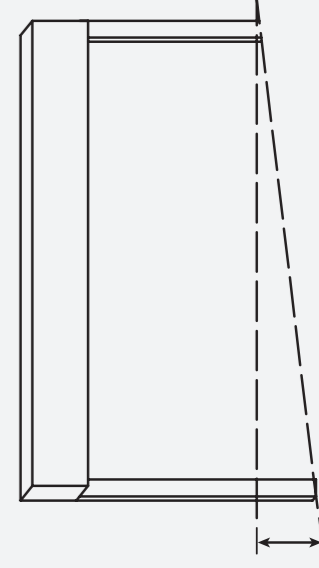
### IMPORTANT INFORMATION REGARDING SURVEYING AND ORDERING

- MUST BE ORDERED USING THE ORDER FORM**  
No orders will be accepted for sloping bottom slats unless they are ordered using the SWS UK sloping bottom slat order form. This will ensure you receive the product you require.
- NO BOTTOM SLAT LOCKS**  
Unfortunately it is not possible for us to supply a sloping bottom slat with a bottom slat lock fitted.
- MAXIMUM WIDTH**  
The maximum width for a sloping bottom slat is 5000 mm, this is the overall door width including guide rails.
- MAXIMUM HEIGHT DIFFERENCE (h)**  
The maximum height difference (h) the sloping bottom slat can accommodate is 250 mm. When surveying you must ensure that the total height of the sloping bottom slat does not exceed the box end size for the door or you will struggle to load the curtain into the guide rails.



\*To obtain the total height of the sloping bottom slat you need to add the standard height of a bottom rail (69 mm) to your height difference. You must also ensure your customer is aware that when the door is fully open the sloping bottom slat will remain in the guide rails reducing the clear height available.

\*sloping bottom slat height = Height difference (h) + standard bottom slat height



Customer/job ref.

Purchase order no.

Order date

Customer

THIS ORDER FORM MUST BE RETURNED WITH A SECEURODOOR OR SECEUROSHIELD ORDER FORM WHEN A WICKET DOOR IS REQUIRED.  
 ONLY AVAILABLE WITH SECEUROSHIELD TRADITIONAL 75, SECEURODOOR 75 AND SECEURODOOR 75C.

PLEASE ENSURE THAT YOU COMPLETE ALL FIELDS ON THIS FORM TO AVOID YOUR ORDER BEING DELAYED.

**Please select door type:**

Standard 550mm (w) x 1650mm (h)     EURO 750mm (w) x 1875mm (h)

Internal     External

**Please select side of application:**

Left     Right

---

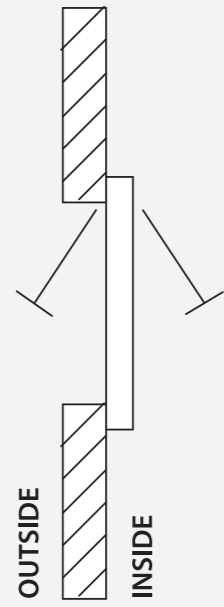
**Do you require an interlock?**

Yes     No

*Not available on external doors or reveal fit doors*

**Internal Door**

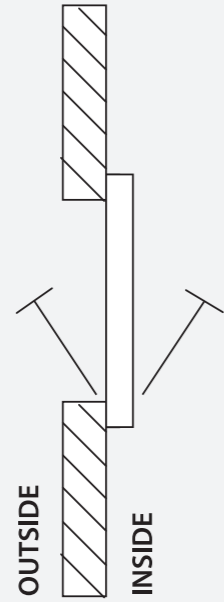
DOOR OPENS OUT



OUTSIDE

INSIDE

DOOR OPENS IN



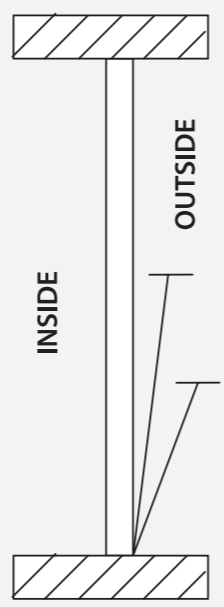
INSIDE

OUTSIDE

**FRAME OPENS IN RIGHT HAND SIDE**

**External Door**

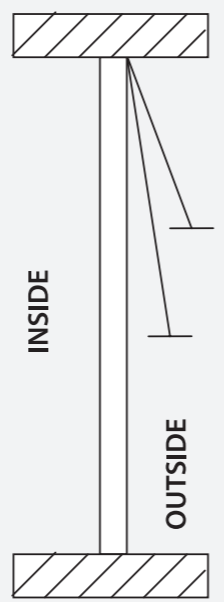
INSIDE



INSIDE

OUTSIDE

OUTSIDE



OUTSIDE

INSIDE

**FRAME OPENS IN LEFT HAND SIDE**

# Powder Coating

## Introduction

Polyester powder coating is a surface finish applied to shutters and retractable gates in a solid, powder form after careful pre-treatment of the surface. The coating is fused by heat to produce a continuous film and curing of the coating gives its design properties. The result is a high performance finish that delivers exceptional corrosion protection, durability and resistance to yellowing making it suitable for both interior and exterior use. The process is virtually emission free, so is environmentally friendly.

**Due to variations in our manufacturing process the guides and curtain may not be an exact match.**

## Features

- Typically 60-80 Microns coating thickness
- Excellent corrosion protection
- Superior colour stability
- Tough yet highly flexible

Extruded profiles and the aluminium shutter box profiles are powder coated in a satin finish (unless stated otherwise).

## Gloss levels

**Gloss (80% +/-5%):** A highly reflective smooth surface. Gloss surfaces due to their highly reflective appearance tend to highlight surface imperfections.

**Satin (65% +/-5%):** A satin finish is not as reflective as the gloss finish and because of this is less likely to show any surface imperfections. Satin finishes also provide a good surface for cleaning and resisting abrasion. Unless stated otherwise this is the standard finish supplied.

**Matt (30% +/-5%):** A matt finish due to the low gloss level is very good at concealing surface imperfections. Due to the textured finish the surface is more difficult to clean than a surface with a higher gloss level.

**Powder coating of the SeceuroDoor 100 will be to the external face only.**

## Touch-up paint

For repairing minor blemishes to the finish surface touch-up paint is available:  
 ■ Touch-up pen Code: PC006P1 – £17.71

PRICES FOR BOXES AND GUIDES FOR EACH BAND (per metre)	STD	A	B	C	D
Minimum powder coating charge		£65.00			
450 mm and smaller box and end plates (used if curtain does not require powder coating)	FOC	£31.48	£40.37	£49.25	POA
Guide rails and bottom slat to go with above	FOC	£6.46	£8.28	£10.10	POA
500 mm and larger box and end plates (used if curtain does not require powder coating)	FOC	£36.33	£46.58	£56.82	POA
Guide rails and bottom slat to go with above	FOC	£7.27	£9.32	£11.36	POA

All colours are supplied in Satin as standard, Matt & Gloss are available.

### Looking for something different?

If you require assistance identifying or selecting a colour which does not appear on our list of stock colours we can supply you with a RAL or BS colour chart.



To see the full colour bands with the full range available visit [www.sws.co.uk/ral-colour-chart](http://www.sws.co.uk/ral-colour-chart)

**BAND A – £35 PER m<sup>2</sup>** For complete shutter (or curtain) using a colour listed in the band below.

\* FOC on SeceuroShield 75 box, guides and curtain


**BAND B – £45 PER m<sup>2</sup>**


**BAND C – £55 PER m<sup>2</sup>**


Notes

Notes

## Contact us

### HOW TO ORDER

**By fax** 01524 772411 (orders only)  
**Online** www.sws.co.uk  
**By email** orders@swsuk.co.uk  
**By post** SWS UK, Hornby Road, Claughton Lancaster LA2 9LA

Please photocopy the order form provided within this brochure, additional copies available upon request.

### SPECIAL REQUIREMENTS

If you cannot find the product that you require in our price list please call our trade sales department and we will endeavour to help you.

### CUSTOMER SERVICES

01524 772401  
01524 772422  
01524 772424

Or email [customerservice@swsuk.co.uk](mailto:customerservice@swsuk.co.uk)

\*This team will be on hand to deal with NCRs, customer services queries and quotations\*

### TECHNICAL SUPPORT TEAM:

01524 772426 01524 772428 01524 772402

Or email [technical@swsuk.co.uk](mailto:technical@swsuk.co.uk)

**Out of hours site technical queries** 07779 314226

\*This team will help you with all technical calls\*

### SALES TEAM:

01524 772420

Or email [sales@swsuk.co.uk](mailto:sales@swsuk.co.uk)

### OTHER USEFUL CONTACTS AND NUMBERS

Marketing Department	01524 772413
Accounts Department	01524 772418
Accounts Department Fax	01524 772412
General Fax	01524 772411
Transport	01524 772415

### OFFICE HOURS

Over the years we have tried to align our opening hours with the preferences of our customers. Starting early is intended to enable customers to resolve any issues before starting their day's work.

Monday to Thursday	8.15am to 5.00pm
Friday	8.15am to 3.45pm
Out of hours site technical queries	07779 314226

To help improve our levels of customer service and to assist with training, calls may be recorded.

**SWS UK Head Office** Hornby Road, Claughton, Lancaster, Lancashire LA2 9LA  
**t:** 01524 772400 **f:** 01524 772411 **e:** [sales@swsuk.co.uk](mailto:sales@swsuk.co.uk) **w:** [www.sws.co.uk](http://www.sws.co.uk)

**SWS UK London** 56 Windsor Avenue, Merton, London SW19 2RR  
**t:** 020 8540 1717 **f:** 01524 772411 **e:** [sales@swsuk.co.uk](mailto:sales@swsuk.co.uk)

## The importance of conformity and CE marking

To comply with the Machinery Directive both the shutter and the motor and controller used in the installation must have a **Declaration of Performance** from the manufacturer.

On completion of the installation the installer must provide a **Declaration of Conformity** and apply a CE mark giving details of the installations to the shutter / motor and controller combination, which is now classed as a machine.

The installer must issue to the customer a Declaration of Conformity, operating and maintenance instructions on the completion of the installation.

The installer must hold copies of both the Declaration of Performance and the Declaration of Conformity on a technical file for inspection by the relevant authorities.

If any of the above requirements are not fulfilled the installation is illegal.

Please ensure for your own safety and peace of mind that whoever installs your electric motor and controller is both willing and able to fulfil these requirements; if they are not – do not use them.

As a member of the DHF we CAN and WILL install your motor and controller safely and legally.

## Peace-of-Mind Warranties

All SeceuroDoor products are guaranteed against defect of material or workmanship by SWS UK, subject to correct installation, maintenance and operation, for a period of 1 year from the date of purchase. All motors carry a 1 year guarantee. The Somfy Motor carries a 5 year guarantee.

